# Aqua TROLL 400 Multiparameter Instrument

# Modbus and SDI-12 Reference Guide



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# **1. Controller Requirements and Connections**

The Multi-PRO 400 may be connected to a controller or logger for communication via:

- SDI-12
- RS485 Modbus
- RS232 Modbus (with converter)

### 1.1 Wiring Overview

Refer to the diagrams on the following pages. Trim and insulate unused wires. The shielded wire should be wired to a chassis ground or earth ground.

Signal	Color
Ground/Return	Black
External Power	Red
No Connection	Brown
RS485 (-)	Green
RS485 (+)	Blue
SDI-12	White

#### **Cable Stripped and Tinned**

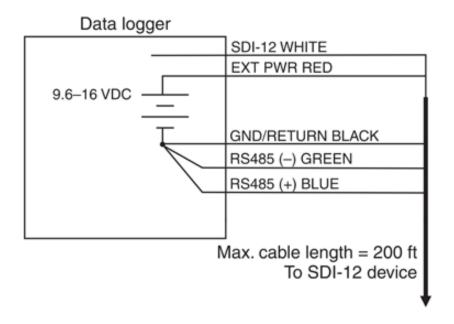
### 1.2 Power Connections

The Multi-PRO 400 requires an external 8 to 36 VDC power source. The red wire must be connected to the positive terminal of the power source. The black wire must be connected to the negative terminal of the power source, which is often referred to as the system ground or return.

# 1.3 SDI-12 Wiring Diagram

Cable length must not exceed 60.9 m (200 ft).

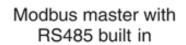
Signal	Color
Ground/Return	Black
External Power (9.6-16 VDC)	Red
SDI-12	White

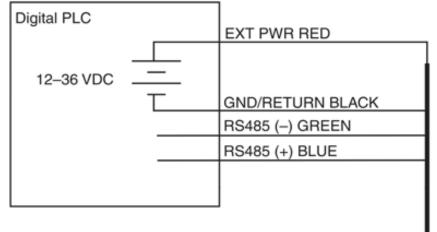


### 1.4 Modbus Master RS485 Wiring Diagram

Cable length must not exceed 1219.2 m (4000 ft).

Signal	Color
Ground/Return	Black
External Power (12-36 VDC)	Red
RS485 (-)	Green
RS485 (+)	Blue



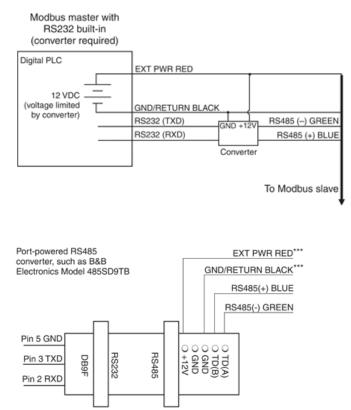


To Modbus slave

### 1.5 Modbus Master RS232 Wiring Diagram (Converter Required)

Cable length between Master and Slave must not exceed 1219.2 m (4000 ft). Rugged Cable length between Master and Converter must not exceed 6 m (20 ft).

Signal	Color
Ground/Return	Black
External Power (12-36 VDC, voltage limited by converter)	Red
RS485 (-)	Green
RS485 (+)	Blue



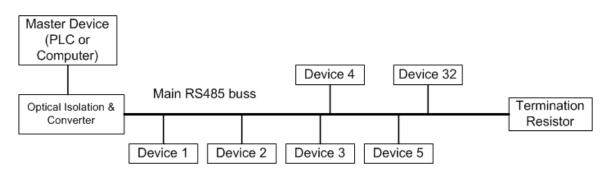
\*\*\* Required if port power is not available

### 1.6 RS485 Network Guidelines

The manufacturer uses RS485 as its main digital communications link. RS485 is often used in an industrial setting as a small device network. There are some installation guidelines to follow when configuring an RS485 network with implications to use with the instrument.

#### **RS485 Rule 1**

RS485 is a bus network. It does not work when configured in a star network topology. This means that a user can have a network that looks like 1 long wire (up to 4000 ft) with short stubs hanging off the main branch with a device. Each stub must be less than 1 meter in length. See picture below:



#### RS485 Rule 2

The terminating resistor at the end of the network should be only 120 ohms. The bus is terminated on the long main bus wire at the opposite end from the Master.

### **RS485 Rule 3**

This rule is not specific to RS485; rather it applies to any situation where you have long wires running across the ground or in the ground connected back to a computer. Always add an optical isolator to the link between the main bus wire and the Master device. This reduces the chance that a nearby lightning strike will damage the Master device.

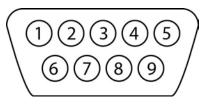
#### **RS485 Rule 4**

There can be only 32 devices per network, including the Master.

Implications to users of this instrument are as follows:

These devices are typically deployed on a cable of much greater length than the 1 meter stub supported by RS485. The above documented Rule 1 requires that only two devices are on an individual RS485 link, the PLC and the instrument. Many PLC's support multiple RS485 networks which can be used to connect multiple instruments to a single PLC.

### DB-9 Pin Diagram



Pin	Signal Name			
1	Carrier Detector DCD			
2	2 Receive Data R			
3	Transmit Data	тхр		
4	Data Terminal Ready	DTR		
5	Signal Ground/Common	GND		
6	Data Set Ready	DSR		
7	Request to Send	RTS		
8	Clear to Send	CTS		
9	Ring Indicator	RI		

# 2. SDI-12 Interface

The Multi-PRO 400 Instrument adheres to the Serial Digital Interface Standard for Microprocessor-based sensors, version 1.3, and the extensions to the specifications identified in this document. This section identifies the device-specific implementation of the standard. For more information on SDI-12 see <u>www.sdi-12.org</u>.

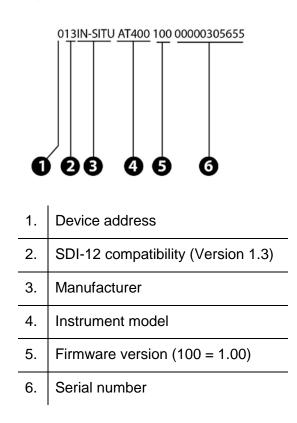
### 2.1 Instrument Defaults

The Multi-PRO 400 Instrument leaves the factory with the following settings:

Device Address	0
Parameters	<ol> <li>DO concentration in mg/L</li> <li>DO percent saturation</li> <li>Temperature in °C</li> <li>Specific conductivity in µS/cm</li> <li>Depth in feet</li> <li>pH</li> <li>ORP in millivolts</li> </ol>
Output Sequence	The default sequence is oTsCLHr. o = Dissolved Oxygen Concentration T = Temperature s = Dissolved Oxygen Saturation C = Specific Conductivity L = Level H = pH r = ORP

### 2.2 Device Identification

In response to the Send Identification command, the instruments respond as follows:



## 2.3 Basic Commands

The following table lists each basic SDI-12 command, its format, and the format of each response.

Name	Command	Response
Address Query	?!	a <cr><lf> The wildcard address '?' character is supported only for the Address Query command. It is ignored as an invalid address for all other commands.</lf></cr>
Acknowledge Active	a!	a <cr><lf> Basic address characters in the range '0' to '9' and the extended address characters in the ranges 'A' to 'Z' and 'a' to 'z' are supported. All other characters are ignored as an invalid address. The default address is '0'.</lf></cr>
Change Address	aAb!	b <cr><lf> Software changeable addresses and the Change Address command are supported.</lf></cr>
Send Identification	al!	a13IN-SITU AT400 vvv xxxxxxxx <cr><lf> vvv = device firmware version * 100 (120 = 1.20) xxx = 10-digit device serial number with leading zeroes</lf></cr>
Start Verification	aV!	a0011 <cr><lf> One result is available for reading by the Send Data command within 1 second. A service request (a<cr><lf>) will be sent when the result is ready.</lf></cr></lf></cr>
Send Data	aD0!	a+n <cr><lf> n = lower 16 bits of the device status (0-65535)</lf></cr>
Additional Data	aD1!aD9!	a <cr><lf> No values are returned after an Additional Data command.</lf></cr>

Name	Command	Response
Start Measurement	aM!	a004n <cr><lf> n parameters will be available for reading by the Send</lf></cr>
Start Measurement CRC	aMC!	Data command within 4 seconds. A service request (a <cr><lf>) will be sent when the parameters are ready. The number of parameters returned is determined by the SDI-12 configuration file. The default value for n is 7. The default parameters are:</lf></cr>
		<ol> <li>DO concentration in mg/L</li> <li>DO percent saturation</li> </ol>
		3: Temperature in °C
		<ul><li>4: Specific conductivity in uS/cm</li><li>5: Depth in feet</li></ul>
		6: pH 7: ORP in millivolts
		If the device is configured to output more than 9 parameters, only the first 9 parameters can be measured by this command.
Send Data	aD0!	a <values><cr><lf> or a<values><crc><cr><lf> The number and type of parameters returned is determined by the SDI-12 configuration file. At most 3 parameters are returned in a Send Data command. If more than 3 parameters are available, they are returned using the additional data command.</lf></cr></crc></values></lf></cr></values>
Additional Data	aD1!aD9!	a <values><cr><lf> or a<values><crc><cr><lf> At most 3 parameters are returned per additional data request.</lf></cr></crc></values></lf></cr></values>
Additional Measurements	aM1! aM9!	a0000 <cr><lf></lf></cr>
Additional with CRC	aMC1! aMC9!	No additional measurements shall be started by the device.
Send Data	aD0!	a <cr><lf> or a<crc><cr><lf></lf></cr></crc></lf></cr>
Additional Data	aD1! aD9!	No values are returned after an Additional Measurement command.

Name	Command	Response
Start Concurrent	aC!	a004nn <cr><lf></lf></cr>
Start Concurrent CRC	aCC!	nn parameters will be available for reading by the Send Data command within 4 seconds. No service request will be sent when the parameters are ready. The number of parameters returned is determined by the SDI-12 configuration file in the same manner as a Start Measurement command.
Send Data	aD0!	a <values><cr><lf> or a<values><crc><cr><lf> The number and type of parameters returned is determined by the SDI-12 configuration file in the same manner as a Start Measurement command.</lf></cr></crc></values></lf></cr></values>
Additional Data	aD1! aD9!	a <values><cr><lf> or a<values><crc><cr><lf> The number and type of parameters returned is determined by the SDI-12 configuration file in the same manner as a Start Measurement command.</lf></cr></crc></values></lf></cr></values>
Additional Concurrent	aC1! aC9!	a00000 <cr><lf></lf></cr>
Additional with CRC	aCC1! aCC9!	No additional concurrent measurements are started by the device.
Send Data	aD0!	a <cr><lf> or a<crc><cr><lf></lf></cr></crc></lf></cr>
Additional Data	aD1! aD9!	No values are returned after an additional Concurrent Measurement command.
Continuous Measurement	aR0! aR9!	a <cr><lf></lf></cr>
Continuous with CRC	aRC0! aRC9!	No values shall be returned after a Continuous Measurement command.

## 2.4 Extended Commands

The Multi-PRO 400 Instrument supports the following extended SDI-12 commands.

Name	Command	Response
Set Factory Defaults	aXFD!	a0011 <cr><lf> One result is available in 1 second for reading by the Send Data command. Restores all settings and calibration values to their factory defaults.</lf></cr>
Send Data	aD0!	a+s <cr><lf> s = command status, 1 = command successful, 0 = command failed.</lf></cr>
Set Output Sequence	aXOnnn!	aOK <cr><lf> or aERROR<cr><lf></lf></cr></lf></cr>
		nnn = 1 to 15 parameter characters in the desired output order. The default sequence is oTsCLHr.
		<ul> <li>o = Dissolved Oxygen Concentration</li> <li>T = Temperature</li> <li>s = Dissolved Oxygen Saturation</li> <li>p = Partial Pressure of Oxygen</li> </ul>
		<ul> <li>A = Actual Conductivity</li> <li>C = Specific Conductivity</li> <li>S = Salinity</li> <li>D = Total Dissolved Solids</li> <li>R = Resistivity</li> <li>d = Density of Water</li> </ul>
		P = Pressure L = Level
		H = pH h = pH mV r = ORP
Read Output Sequence	aXO!	annn <cr><lf> nnn = 1 to 15 parameter characters as described for the XO command.</lf></cr>
Set DO Concentration Units	aXoUnnn!	aOK <cr><lf> or aERROR<cr><lf></lf></cr></lf></cr>
		nnn = the DO concentration units ID Three digits are required.
Read DO Concentration Units	aXoU!	annn <cr><lf> nnn = DO concentration units ID</lf></cr>

Name	Command	Response
Set Temperature Units	aXTUnnn!	aOK <cr><lf> or aERROR<cr><lf></lf></cr></lf></cr>
		nnn = the temperature units ID Three digits are required.
Read Temperature Units	aXTU!	annn <cr><lf> nnn = temperature units ID</lf></cr>
Restore DO Factory Calibration	aXoFC!	a0011 <cr><lf> One result is available in 1 second for reading by the Send Data command. Restores DO sensor slope and offset calibration values to their factory defaults. No change to other parameter settings.</lf></cr>
Send Data	aD0!	a+s <cr><lf> s = command status, 1 = command successful, 0 = command failed.</lf></cr>
Set DO Slope	aXoSpd.d!	aOK <cr><lf> or aERROR<cr><lf></lf></cr></lf></cr>
		pd.d = slope p = polarity sign (+ or -) d = digits (1 to 7) . = decimal point (optional)
Read DO Slope	aXoS!	apd.d <cr><lf> pd.d = slope</lf></cr>
Set DO Offset	aXoOpd.d!	aOK <cr><lf> or aERROR<cr><lf></lf></cr></lf></cr>
		pd.d = offset p = polarity sign (+ or -) d = digits (1 to 7) . = decimal point (optional)
Read DO Offset	aXoO!	apd.d <cr><lf> pd.d = offset</lf></cr>
Set Conductivity Units	aXCUnnn!	aOK <cr><lf> or aERROR<cr><lf></lf></cr></lf></cr>
		nnn = the actual and specific conductivity units ID Three digits are required.
Read Conductivity Units	aXCU!	annn <cr><lf> nnn = actual and specific conductivity units ID</lf></cr>

Name	Command	Response
Set Specific Conductivity Alpha	aXCApd.d!	aOK <cr><lf> or aERROR<cr><lf></lf></cr></lf></cr>
		pd.d = alpha p = polarity sign (+ or -) d = digits (1 to 7) . = decimal point (optional)
Read Specific Conductivity Alpha	aXCA!	apd.d <cr><lf> pd.d = Alpha</lf></cr>
Set Specific Conductivity Reference Temperature	aXCTpd.d!	aOK <cr><lf> or aERROR<cr><lf> pd.d = reference temperature p = polarity sign (+ or -) d = digits (1 to 7) . = decimal point (optional)</lf></cr></lf></cr>
Read Specific Conductivity Reference Temperature	aXCT!	apd.d <cr><lf> pd.d = reference temperature</lf></cr>
Set TDS Units	aXDUnnn!	aOK <cr><lf> or aERROR<cr><lf> nnn = the TDS units ID Three digits are required.</lf></cr></lf></cr>
Read TDS Units	aXDU!	annn <cr><lf> nnn = TDS units ID</lf></cr>
Set TDS Factor	aXDFpd.d!	aOK <cr><lf> or aERROR<cr><lf></lf></cr></lf></cr>
		pd.d = conversion factor p = polarity sign (+ or -) d = digits (1 to 7) . = decimal point (optional)
Read TDS Factor	aXDF!	apd.d <cr><lf> pd.d = conversion factor</lf></cr>
Restore Conductivity Factory Calibration	aXCFC!	a0011 <cr><lf> One result is available in 1 second for reading by the Send Data command. Restores conductivity sensor cell constant to its factory default. No change to other parameter settings.</lf></cr>
Send Data	aD0!	a+s <cr><lf> s = command status, 1 = command successful, 0 = command failed.</lf></cr>

Name	Command	Response
Set Conductivity Cell Constant	aXCKpd.d!	aOK <cr><lf> or aERROR<cr><lf></lf></cr></lf></cr>
		pd.d = cell constant
		p = polarity sign (+ or -)
		d = digits (1 to 7)
		. = decimal point (optional)
Read Conductivity	aXCK!	apd.d <cr><lf></lf></cr>
Cell Constant		pd.d = cell constant
Set Pressure Units	aXPUnnn!	aOK <cr><lf> or</lf></cr>
		aERROR <cr><lf></lf></cr>
		nnn = the pressure units ID
		Three digits are required.
	aXPU!	annn <cr><lf></lf></cr>
Read Pressure Units	arr U!	nnn = pressure units ID
	VI Lineari	
Set Level Units	aXLUnnn!	aOK <cr><lf> or aERROR<cr><lf></lf></cr></lf></cr>
		nnn = the level units ID
		Three digits are required.
Deed Level Linite	aXLU!	annn <cr><lf></lf></cr>
Read Level Units		nnn = level units ID
Set Level Mode	aXLMnnn!	aOK <cr><lf> or</lf></cr>
Set Level Widde		aERROR <cr><lf></lf></cr>
		nnn the level mode
		nnn = the level mode Three digits are required.
Read Level Mode	aXLM!	annn <cr><lf></lf></cr>
		nnn = level mode
Set Specific Gravity	aXLGpd.d!	aOK <cr><lf> or</lf></cr>
		aERROR <cr><lf></lf></cr>
		pd.d = specific gravity
		p = polarity sign (+ or -)
		d = digits (1 to 7)
		. = decimal point (optional)
Read Specific Gravity	aXLG!	apd.d <cr><lf></lf></cr>
		pd.d = specific gravity

Name	Command	Response
Restore Level Factory Calibration	aXLFC!	a0011 <cr><lf> One result is available in 1 second for reading by the Send Data command. Restores pressure and level calibrations to their factory defaults. No change to other parameter settings.</lf></cr>
Send Data	aD0!	a+s <cr><lf> s = command status, 1 = command successful, 0 = command failed.</lf></cr>
Zero Pressure	aXPZ!	a0011 <cr><lf> One result is available in 1 second for reading by the Send Data command. A service request (a<cr><lf>) will be sent when the result is ready.</lf></cr></lf></cr>
Send Data	aD0!	a+s <cr><lf> s = command status, 1 = command successful, 0 = command failed.</lf></cr>
Set Level Reference	aXLRpd.d!	a0011 <cr><lf> One result is available in 1 second for reading by the Send Data command. A service request (a<cr><lf>) will be sent when the result is ready. pd.d = level reference in current units p = polarity sign (+ or -) d = digits (1 to 7) . = decimal point (optional)</lf></cr></lf></cr>
Send Data	aD0!	a+s <cr><lf> s = command status, 1 = command successful, 0 = command failed.</lf></cr>
Restore pH/ORP Factory Calibration	aXHFC!	a0011 <cr><lf> One result is available in 1 second for reading by the Send Data command. Restores pH and ORP calibrations to their factory defaults.</lf></cr>
Send Data	aD0!	a+s <cr><lf> s = command status, 1 = command successful, 0 = command failed.</lf></cr>

Name	Command	Response
Set pH Slope	aXHSpd.d!	a0011 <cr><lf> One result is available in 1 second for reading by the Send Data command. A service request (a<cr><lf>) will be sent when the result is ready. pd.d = pH slope (pH/mV at 25 °C, must be less than zero) p = polarity sign (+ or -) d = digits (1 to 7) . = decimal point (optional)</lf></cr></lf></cr>
Send Data	aD0!	a+s <cr><lf> s = command status, 1 = command successful, 0 = command failed (sensor not plugged in).</lf></cr>
Read pH Slope	aXHS!	a0011 <cr><lf> One result is available in 1 second for reading by the Send Data command.</lf></cr>
Send Data	aD0!	a+pd.d <cr><lf> pd.d = pH slope (pH/mV at 25°C, returns -9999 if sensor is not plugged in)</lf></cr>
Set pH Offset	aXHOpd.d!	a0011 <cr><lf> One result is available in 1 second for reading by the Send Data command. A service request (a<cr><lf>) will be sent when the result is ready. pd.d = pH offset (must be greater than zero) p = polarity sign (+ or -) d = digits (1 to 7) . = decimal point (optional) a+s<cr><lf></lf></cr></lf></cr></lf></cr>
Send Data	aD0!	s = command status, 1 = command successful, 0 = command failed (sensor not plugged in)
Read pH Offset	aXHO!	a0011 <cr><lf> One result is available in 1 second for reading by the Send Data command.</lf></cr>
Send Data	aD0!	a+pd.d <cr><lf> pd.d = pH offset (pH, returns -9999 if sensor is not plugged in)</lf></cr>

Name	Command	Response
Set ORP Offset	aXrOpd.d!	a0011 <cr><lf> One result is available in 1 second for reading by the Send Data command. A service request (a<cr><lf>) will be sent when the result is ready. pd.d = ORP offset (+/- 1000 mV) p = polarity sign (+ or -) d = digits (1 to 7) . = decimal point (optional)</lf></cr></lf></cr>
Send Data	aD0!	a+s <cr><lf> s = command status, 1 = command successful, 0 = command failed (offset out of range, sensor not plugged in)</lf></cr>
Read ORP Offset	aXrO!	a0011 <cr><lf> One result is available in 1 second for reading by the Send Data command.</lf></cr>
Send Data	aD0!	a+pd.d <cr><lf> pd.d = ORP offset (mV, returns -9999 if sensor is not plugged in)</lf></cr>

Name	Command	Response
ISCO Compatibility	aXPR0!	alxlxlxlx <cr><lf></lf></cr>
		Each Ix is a character pair identifying the
		parameter and units for each measurement. The
		number of Ix pairs equals the number of data
		values returned for the Start Measurement and
		Start Concurrent commands. The following pairs
		are supported:
		A0 = Temperature, °C
		A1 = Temperature, °F
		B0 = Actual Conductivity, mS/cm
		B1 = Actual Conductivity, uS/cm
		C0 = Specific Conductivity, mS/cm
		C1 = Specific Conductivity, uS/cm
		c2 = Resistivity, ohm-cm
		d0 = Pressure, psia
		d2 = Pressure, psig
		d3 = Pressure, mmHg
		F0 = Dissolved Oxygen, mg/L
		F1 = Dissolved Oxygen, percent saturation
		G0 = pH
		G1 = pH, mV
		H0 = ORP, mV
		I0 = Level, m
		I1 = Level, ft
		If not listed above, all other parameter and unit
		combinations will return "??".
ISCO Additional	aXPR1!aXPR9!	a <cr><lf></lf></cr>
		No values are returned after an additional ISCO
		compatibility command.
Communication	aXCD!	a+A+C <cr><lf></lf></cr>
Diagnostics		A = contents of Modbus device address register
		9200
		C = contents of Modbus serial communication
		configuration register 9201

### 2.5 SDI-12 Configuration File

The SDI-12 configuration file can be edited using the Comm Kit Software and the Communication Device.

### 2.5.1 Connect the Communication Device and Comm Kit Software

The Communication Device connects a stripped-and-tinned cable and instrument to a computer via USB connection and enables a connection with the Comm Kit Software.

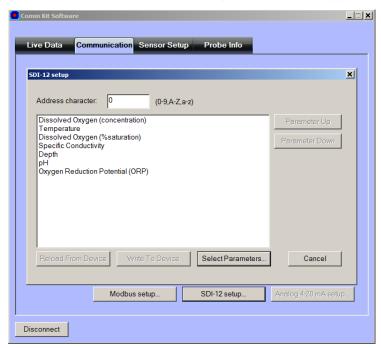


- 1. The communication device includes an electrical connection diagram label. To attach the sensor to the communication device, depress a lever and insert the appropriate wire in the location specified by the diagram on the label.
- 2. Attach the USB connection to a computer.
- 3. Open the Comm Kit Software and click the Connect button.

Parameter	Units	Value		
				Parameter Up
				Parameter Down
ample Rate: 10	seconds	Start	Select Param	eters
(10 to 4320	0 seconds)			

### 2.5.2 SDI-12 Setup

SDI-12 setup allows you to set the instrument address, select the parameters you intend to log, and select the order in which the parameters will appear in the log.



Screen Element	Purpose
Address character (text field)	Allows you to assign a unique SDI-12 address to the instrument. Use 0-9, A-Z, or a-z.
Reload From Device (button)	Restores the settings that were last written to the instrument.
Write to Device (button)	Writes the parameters and the address to the instrument.
Select Parameters (button)	Allows you to enable and disable parameters. Click the Select Parameters button and click the checkboxes to select or clear parameters.
Parameter Up (button)	Allows you to move a parameter higher in the list. Click the parameter and then click the Parameter Up button until the desired location is reached.
Parameter Down (button)	Allows you to move a parameter lower in the list. Click the parameter and then click the Parameter Down button until the desired location is reached.

# 3. Modbus Registers—Probe

### 3.1 Modbus Communication Setup

See Connect the Communication Device on page 25. Click the Modbus setup button and assign instrument settings according to the requirements of the controller.

Comm Kit Softwar	re	<u> </u>
Live Data	Communication Sensor Setup Probe Info	
Probe	Communication Settings	
E	Baud: 19200 Modbus ASCII End of Message Timeout (ms): 1000 EOM (1000 - 15000)	
Data	a Bits: 8	
P	Parity: Even  Probe End of Session Timeout (ms): 5000	
Stop	p Bits: 1 EOS (5000 - 60000)	
	Addr: 1 Measurement cache timeout (ms): 5000	
N	Mode: Modbus RTU	
	OK Cancel	
<u> </u>		
	Modbus setup SDI-12 setup Analog 4-20 mA setup	
Disconnect		

The following Modbus registers are specific to the instrument. More information about Modbus, including protocol specifications can be downloaded from <u>www.modbus.org</u>.

Register	Size	Mode & Access Level	Data	Description
	(registers)	(R/W)	Туре	
7000	1	R1	ushort	Probe Register Map Template Version (1)
7001	1	R1/W3	ushort	Automatic Salinity Correction
7002	1	R1/W3	ushort	Automatic Barometric Pressure Correction
7003	1	R1/W3	ushort	Automatic Density Correction
7004	1	R1	ushort	External Power Voltage (millivolts)

### 3.2 Automatic Salinity Correction

Set this register to 0 to disable automatic salinity correction. Set to 1 to enable automatic salinity correction. The default is disabled. If disabled, the RDO sensor shall apply its live salinity register value to correct its oxygen concentration for salinity. If enabled, the RDO sensor shall use the salinity value from the conductivity sensor to correct its oxygen concentration for salinity.

### 3.3 Automatic Barometric Correction

Set this register to 0 to disable automatic barometric correction. Set to 1 to enable automatic barometric correction. The default is disabled. If enabled, the level sensor shall subtract the live barometric pressure register from its pressure sensor readings. This register shall not affect how the RDO sensor utilizes the live barometric pressure register to calculate its parameters.

### 3.4 Automatic Density Correction

Set this register to 0 to disable automatic density correction. Set to 1 to enable automatic density correction. The default is disabled. If disabled, the level sensor shall apply its specific gravity value to convert pressures to level. If enabled, the level sensor shall use the density value from the conductivity sensor to convert pressures to level.

# 4. Modbus Registers—RDO Sensor

### 4.1 Header Registers—RDO

The sensor map data-register offset points to the first register in the sensor data header block. The current value for this sensor data register map version is 1.

Register	Size	Mode & Access Level	Data	Description
	(registers)	(R/W)	Туре	
0001	1	R1	ushort	Sensor ID = 42
0002	2	R1	ulong	Sensor serial number (0 = no cap)
0004	1	R1	16 bits	Sensor status
0005	3	R1	time	Last factory calibration
				(cap start time, 0 = no cap)
0008	3	R1	time	Replace cap
				0 = no cap
				8 = Service period exceeded
				or moderate abrasion detected on cap
0011	3	R1	time	Last user calibration
0014	3	R1/W2	time	Next user calibration
				(0 = none required)
0017	1	R1	ushort	Warm-up time in milliseconds = 2000
0018	1	R1	ushort	Fast sample rate = 1200 milliseconds
0019	1	R1	ushort	Number of sensor parameters (N) = 4

Register	Size (registers)	Mode & Access Level (R/W)	Data Type	Description
0020	1	R1/W3	ushort	Alarm/warning parameter number $(1 - N, default = 1)$
0021	1	R1/W3	16 bits	Alarm and warning enable bits (default = 0) Bit 0 = High alarm enabled Bit 1 = High warning enabled Bit 2 = Low warning enabled Bit 3 = Low alarm enabled Bit 4 = Sensor calibration warning
0022	2	R1/W3	float	High alarm set value (default = 0.0)
0024	2	R1/W3	float	High alarm clear value (default = 0.0)
0026	2	R1/W3	float	High warning set value (default = 0.0)
0028	2	R1/W3	float	High warning clear value (default = 0.0)
0030	2	R1/W3	float	Low warning clear value (default = 0.0)
0032	2	R1/W3	float	Low warning set value (default = 0.0)
0034	2	R1/W3	float	Low alarm clear value (default = 0.0)
0036	2	R1/W3	float	Low alarm set value (default = 0.0)

### 4.2 Sensor Serial Number

This field returns the serial number of the installed sensor cap. The probe returns zero if the sensor cap is not installed or is expired.

### 4.3 Sensor Status

Bit 9 of the sensor status register is set to indicate when the sensor cap is not installed.

### 4.4 Last Factory Calibration

This field returns the start time of the installed sensor cap. If the cap has not been used, the cap manufactured time is returned. The probe returns zero if the sensor cap is not installed.

### 4.5 Next Factory Calibration

This field returns the expiration time of the installed sensor cap. This value is the lesser of the cap manufactured time plus 24 months, or the cap start time plus 12 months. The probe returns zero if the sensor cap is not installed.

### 4.6 Warm-Up Time

If automatic salinity correction is disabled, this register returns the RDO sensor warm-up time. If automatic salinity correction is enabled, this register returns the sum of the RDO sensor and conductivity sensor warm-up times.

### 4.7 Fast Sample Rate

If automatic salinity correction is disabled, this register returns the RDO sensor fast sample rate. If automatic salinity correction is enabled, this register returns the sum of the RDO sensor and conductivity sensor fast sample rates.

### 4.8 Parameter Registers—RDO

Register	Size (registers)	Mode & Access Level (R/W)	Data Type	Description				
	Dissolved Oxygen Concentration							
Dissolved of	xygen concent	ration is calculated from the settings contained in the		tial pressure and temperature using libration registers.				
If the parame	ter value is rea	d when the sensor cap is no and a Data Quality ID of 7		the register returns the sentinel value ommunication error).				
0038	2	R1	float	Measured value, C <sub>0</sub>				
0040	1	R1	ushort	Parameter ID = 20				
0041	1	R1/W2	ushort	Units ID				
				117 = mg/L (default)				
				118 = μg/L				
0042	1	R1	ushort	Data Quality ID				
0043	2	R1/W3	float	Off line sentinel value (default = 0.0)				
0045	1	R1	16 bits	Available Units = 0x0030 (48)				
	Temperature							
0046	2	R1	float	Measured value				

Register	Size (registers)	Mode & Access Level (R/W)	Data Type	Description
0048	1	R1	ushort	Parameter ID = 1
0049	1	R1/W2	ushort	Units ID 1 = °C (default) 2 = °F
0050	1	R1	ushort	Data Quality ID
0051	2	R1/W3	float	Off line sentinel value (default = 0.0)
0053	1	R1	16 bits	Available Units = 0x0003 (3)

#### **Dissolved Oxygen %Saturation**

The saturation parameter is calculated from dissolved oxygen concentration and settings contained in the sensor calibration registers.

If the parameter value is read when the sensor cap is not installed, the register returns the sentinel value and a Data Quality ID of 7 (sensor communication error).

0054	2	R1	float	Measured value
0056	1	R1/W2	ushort	Parameter ID = 21
0057	1	R1/W2	ushort	Units ID
				177 = percent saturation (default)
0058	1	R1	ushort	Data Quality ID
0059	2	R1/W3	float	Off line sentinel value (default = 0.0)
0061	1	R1	16 bits	Available Units = 0x0001 (1)

#### **Oxygen Partial Pressure**

Oxygen partial pressure is calculated using calibration information stored in the sensor cap.

If the parameter value is read when the sensor cap is not installed, the register returns the sentinel value and a Data Quality ID of 7 (sensor communication error).

0062	2	R1	float	Measured value
0064	1	R1	ushort	Parameter ID = 30 (oxygen partial pressure)
0065	1	R1/W2	ushort	Units ID 26 = torr (default)

Register	Size (registers)	Mode & Access Level (R/W)	Data Type	Description
0066	1	R1	ushort	Data Quality ID
0067	2	R1/W3	float	Off line sentinel value (default = 0.0)
0069	1	R1	16 bits	Available Units = 0x0200 (512)

# 4.9 Calibration Registers—RDO

Values in the calibration registers determine how the sensor parameters are calculated.

Register	Size (registers)	Mode & Access Level (R/W)	Data Type	Description
0118	2	R1/W3	float	Live salinity value (PSU)
0120	2	R1/W3	float	Default salinity value (PSU, default = 0.0)
0122	2	R1/W3	float	Live barometric pressure (P <sub>B</sub> , mbar)
0124	2	R1/W3	float	Default barometric pressure (mbar, default = 1013.25)
0126	2	R1/W3	float	100% saturation calibration reading (mg/L)
0128	2	R1/W3	float	100% saturation temperature reading (°C)
0130	2	R1/W3	float	100% saturation salinity value (PSU)
0132	2	R1/W3	float	100% saturation barometric pressure (mbar)
0134	2	R1/W3	float	0% saturation calibration reading (mg/L)
0136	2	R1/W3	float	0% saturation temperature reading (°C)
0138	2	R1/W3	float	Calibration slope (default = 1.0)
0140	2	R1/W3	float	Calibration offset (default = 0.0)

### 4.10 Live Salinity Value

The live salinity value is used to correct the oxygen concentration value for salinity when automatic salinity correction is disabled. Values must be written in Practical Salinity Units (PSU) in the range 0 to 42 PSU. This is not a measured parameter. If automatic salinity correction is enabled, the salinity value is obtained from the conductivity sensor and the live salinity will have no effect.

### 4.11 Default Salinity Value

The default salinity value is loaded into the live salinity value register when power is applied to the probe or when the default value is changed. It is used in calculations until a live salinity value is written. This is not a measured parameter. If automatic salinity correction is enabled, the salinity value is obtained from the conductivity sensor and the default salinity will have no effect.

### 4.12 Live Barometric Pressure

The live barometric pressure is used in the calculation of percent saturation and to determine the theoretical saturation point during calibration. Values must be written in millibars in the range 506.625 to 1114.675 mbar. This is not a measured parameter.

### 4.13 Default Barometric Pressure

The default barometric pressure is loaded into the live barometric pressure register when power is applied to the probe or when the default value is changed. It is used in calculations until a live barometric pressure is written. This is not a measured parameter.

### 4.14 100% Saturation Calibration Values

These values represent the sensor conditions while the probe is in a 100% saturation calibration environment. These are not measured values, they are written by the controller during the calibration process.

Writes to these registers are only accepted if the probe is in the calibration mode. The probe will return exception 0x92 (invalid sensor mode) if an attempt is made to write these registers when the calibration mode is off.

### 4.15 Zero% Saturation Calibration Values

These values represent the sensor conditions while the probe is in a 0 % saturation calibration environment. These are not measured values, they are written by the controller during the calibration process.

Writes to these registers are only accepted if the probe is in the calibration mode. The probe will return exception 0x92 (invalid sensor) if an attempt is made to write these registers when the calibration mode is off.

### 4.16 Calibration Slope and Offset

These values represent the slope and offset that will be applied to the raw concentration reading from the sensor to generate the final values reported by the sensor parameters. Writes to these registers are only accepted if the probe is in the calibration mode. The probe will return exception 0x92 (invalid sensor) if an attempt is made to write these registers when the calibration mode is off. These registers may be written independently of the normal internal calibration procedure.

### 4.17 Calibration Procedure—RDO

The RDO sensor is calibrated using the following procedure.

- 1. Write the Calibration Mode On command (0xE000) to the Sensor Command register.
- 2. Update the live salinity and barometric pressure registers if necessary.
- 3. Prompt the user to place the probe in a 100% saturation environment.
- 4. Read the oxygen concentration and temperature parameters. When these values have reached equilibrium, record them in their respective 100% saturation calibration registers. Write the current live salinity and barometric pressure readings to their respective calibration registers.
- 5. Prompt the user to place the probe in a 0% saturation environment. When these registers have reached equilibrium, record them in their respective 0% saturation calibration registers. If a zero calibration is not to be performed, these registers can be set to zero or left at their previous values.
- 6. Write the Calibration Update command (0xE001) to the Sensor Command register. The sensor will calculate a new slope and offset, will write the current time to the Last User Calibration Time register, and set the Next User Calibration Time register to zero (disabled). If the concentrations at 100% and 0% saturation are equal, the probe will return an exception response with code 0x97 (invalid calibration) and not attempt to compute a new slope and offset due to possible division by zero. If the slope does not calculate between 0.85 and 1.20 inclusive, or the offset does not calculate between -0.2 and +0.2 inclusive, the probe will return an exception response with code 0x97 (invalid calibration). The slope and offset will be available for read but will not be committed to flash memory.
- 7. Optionally, read the Last User Calibration Time register, add the next calibration interval, and write the result to the Next User Calibration Time register.
- 8. Write the Calibration Mode Off command (0xE002) to the sensor command register to place the sensor in normal operation. If the calibration mode is turned off without a calibration update command, or the calibration command returned an exception, the previous calibration shall be restored.

### 4.17.1 RDO Calibration Calculations

Calibrated Oxygen reading:

$$O_{2RC} = c_0 + c_1 \times O_{2RU}$$

where:

$$c_1 = \frac{O_2 100\% Sat}{O_{2RUS} - O_{2RUZ}}$$

$$c_0 = -c_1 \times O_{2RUZ}$$

where:

 $O_2100\% Sat$  is the theoretical 100% saturation point.

 $O_{\rm 2\it RUS}$  is the un-calibrated reading at 100% saturation.

 ${\cal O}_{\rm 2RUZ}$  is the un-calibrated reading at 0% saturation.

#### **References:**

Standard Methods:

4500-0 C. Azide Modification

# 5. Modbus Registers—Conductivity Sensor

### 5.1 Header Registers—Conductivity

The sensor map data register offset points to the first register in the sensor data header block. The current value for this sensor data register map version is 1.

Register	Size	Mode & Access Level	Data	Description
	(registers)	(R/W)	Туре	
0501	1	R1	ushort	Sensor ID = 35
0502	2	R1	ulong	Sensor serial number
-				(same as probe)
0504	1	R1	16 bits	Sensor status
0505	3	R1/W4	time	Last factory calibration
0508	3	R1/W4	time	Next factory calibration
				(0 = none required)
0511	3	R1	time	Last user calibration
0514	3	R1/W2	time	Next user calibration
				(0 = none required)
0517	1	R1	ushort	Warm-up time in
				milliseconds = 1200
0518	1	R1	ushort	Fast sample rate =
				1200 milliseconds
0519	1	R1	ushort	Number of sensor
				parameters (N) = 7
0520	1	R1/W3	ushort	Alarm/warning parameter
				number (1 – N, default = 1)
0521	1	R1/W3	16 bits	Alarm and warning enable
				bits (default = 0)
				Bit 0 = High alarm enabled
				Bit 1 = High warning enabled
				Bit 2 = Low warning enabled
				Bit 3 = Low alarm enabled
				Bit 4 = Sensor calibration warning
0522	2	R1/W3	float	High alarm set value
				(default = 0.0)

Register	Size (registers)	Mode & Access Level (R/W)	Data Type	Description
0524	2	R1/W3	float	High alarm clear value (default = 0.0)
0526	2	R1/W3	float	High warning set value (default = 0.0)
0528	2	R1/W3	float	High warning clear value (default = 0.0)
0530	2	R1/W3	float	Low warning clear value (default = 0.0)
0532	2	R1/W3	float	Low warning set value (default = 0.0)
0534	2	R1/W3	float	Low alarm clear value (default = 0.0)
0536	2	R1/W3	float	Low alarm set value (default = 0.0)

Register	Size (registers)	Mode & Access Level (R/W)	Data Type	Description			
	Actual Conductivity						
0538	2	R1	float	Measured value, AC			
0540	1	R1	ushort	Parameter ID = 9 (actual conductivity)			
0541	1	R1/W2	ushort	Units ID 65 = microsiemens per centimeter (default) 66 = millisiemens per centimeter			
0542	1	R1	ushort	Data Quality ID			
0543	2	R1/W3	float	Off line sentinel value (default = 0.0)			
0545	1	R1	16 bits	Available Units = 0x0003 (3)			
		Temperatu	ire				
0546	2	R1	float	Measured value			
0548	1	R1	ushort	Parameter ID = 1 (temperature)			
0549	1	R1/W2	ushort	Units ID 1 = °C (default) 2 = °F			
0550	1	R1	ushort	Data Quality ID			
0551	2	R1/W3	float	Off line sentinel value (default = 0.0)			
0553	1	R1	16 bits	Available Units = 0x0003 (3)			

# 5.2 Parameter Registers—Conductivity

Register	Size	Mode & Access Level	Data	Description		
	(registers)	(R/W)	Туре			
	Specific Conductivity					
	The	default units for specific co	onductivity	are uS/cm.		
		Conversion to other unit	s is as follo	WS.		
		mS/cm = uS/cm	/ 1000			
Specific c	onductivity is ca	alculated from actual condu equation.		temperature using the following		
	SC = .	$AC * (\beta_0 + \beta_1 T + \beta_2 T^2 + \dots + \beta_2 T^2 $	+ β <sub>7</sub> T <sup>7</sup> ) / (1	+ $\alpha$ (T-Tref))		
Where $T_{ref}$ , $\alpha$ ,		pecified in the sensor calibr e specific conductivity per S		ers. The factory default coefficients ethods 2510B.		
0554	2	R1	float	Measured value, SC		
0556	1	R1	ushort	Parameter ID = 10		
				(specific conductivity)		
0557	1	R1/W2	ushort	Units ID		
				65 = microsiemens		
				per centimeter (default)		
				66 = millisiemens		
				per centimeter		
0558	1	R1	ushort	Data Quality ID		
0559	2	R1/W3	float	Off line sentinel value		
				(default = 0.0)		
0561	1	R1	16 bits	Available Units = 0x0003 (3)		
		Salinity				
	Salinity is	calculated using actual co	nductivity a	nd temperature.		
0562	2	R1	float	Measured value, S		
0564	1	R1	ushort	Parameter ID = 12 (salinity)		
0565	1	R1/W2	ushort	Units ID		
				97 = Practical Salinity Units		
				PSU (default)		
0566	1	R1	ushort	Data Quality ID		

Register	Size (registers)	Mode & Access Level (R/W)	Data Type	Description	
0567	2	R1/W3	float	Off line sentinel value (default = 0.0)	
0569	1	R1	16 bits	Available Units = 0x0001 (1)	
Where $CF_{TDS}$	Total Dissolved SolidsThe default units for TDS are ppt. Conversion to other units is as follows.ppm = ppt * 1000TDS is calculated from specific conductivity using the following equation.TDS = $CF_{TDS} * SC$ Where $CF_{TDS}$ is the TDS conversion factor in ppm units as specified in the sensor calibration registers.The default conversion factor is 0.65.				
0570	2	R1	float	Measured value, TDS	
0572	1	R1	ushort	Parameter ID = 13 (TDS)	
0573	1	R1/W2	ushort	Units ID 113 = parts per million 114 = parts per thousand (default)	
0574	1	R1	ushort	Data Quality ID	
0575	2	R1/W3	float	Off line sentinel value (default = 0.0)	
0577	1	R1	16 bits	Available Units = 0x0003 (3)	
<b>Resistivity</b> Resistivity is calculated from actual conductivity using the following equation. R (ohm-cm) = 10 <sup>6</sup> / AC (uS/cm) If the actual conductivity is zero, R is reported as 10,000,000 ohm-cm.				)	
0578	2	R1	float	Measured value, R	
0580	1	R1	ushort	Parameter ID = 11(resistivity)	
0581	1	R1/W2	ushort	Units ID 81 = ohm-cm (default)	
0582	1	R1	ushort	Data Quality ID	

Register	Size (registers)	Mode & Access Level (R/W)	Data Type	Description
0583	2	R1/W3	float	Off line sentinel value (default = 0.0)
0585	1	R1	16 bits	Available Units = 0x0001 (1)
	Density	Density of W of water is calculated from		d temperature.
0586	2	R1	float	Measured value, p
0588	1	R1	ushort	Parameter ID = 14 (density of water)
0589	1	R1/W2	ushort	Units ID 129 = g/cm <sup>3</sup> (default)
0590	1	R1	ushort	Data Quality ID
0591	2	R1/W3	float	Off line sentinel value (default = 0.0)
0593	1	R1	16 bits	Available Units = 0x0001 (1)

## 5.3 Calibration Registers—Conductivity

Values in the calibration r	registers determine	how sensor parameters	s are calculated.
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Register	Size (registers)	Mode & Access Level (R/W)	Data Type	Description
0628	2	R1/W3	float	Cell Offset, $K_0$ (default = 0.0)
0630	2	R1/W3	float	Cell Constant, K (default = 1.0)
0632	2	R1/W3	float	Reference Temperature, T <sub>ref</sub> in °C (default = 25)
0634	2	R1/W3	float	Alpha Coefficient $\alpha$ (default = 0.0191)
0636	2	R1/W3	float	Beta Coefficient $\beta_0$ (default = 1.0)
0638	2	R1/W3	float	Beta Coefficient $\beta_1$ (default = 0.0)
0640	2	R1/W3	float	Beta Coefficient $\beta_2$ (default = 0.0)
0642	2	R1/W3	float	Beta Coefficient $\beta_3$ (default = 0.0)
0644	2	R1/W3	float	Beta Coefficient $\beta_4$ (default = 0.0)
0646	2	R1/W3	float	Beta Coefficient $\beta_5$ (default = 0.0)
0648	2	R1/W3	float	Beta Coefficient $\beta_6$ (default = 0.0)
0650	2	R1/W3	float	Beta Coefficient $\beta_7$ (default = 0.0)
0652	2	R1/W3	float	TDS Conversion Factor $CF_{TDS}$ in ppm (software limited range 0.001 to 10.000, default = 0.65, resolution 0.001)

## 5.3.1 Cell Offset and Cell Constant

These values are used to calibrate conductivity to user standards. These registers shall only be able to be written when the sensor is in the calibration mode. The probe will return exception 0x92 (invalid sensor mode) if an attempt is made to write these registers when the calibration mode is off.

Actual conductivity (AC) is calculated as follows.

 $AC = K_0 + K * AC_f$ 

Where  $AC_f$  is the actual conductivity value computed using the factory calibrated cell constant. For a single point calibration,  $K_0$  is set to zero.

#### 5.4 Calibration Procedure—Conductivity

- Write the Calibration Mode On command (0xE000) to the Sensor Command register. Reading the actual conductivity parameter in calibration mode shall present actual conductivity as AC<sub>f</sub> (the current cell offset and cell constant shall not be applied).
- 2. Instruct the user to place the conductivity sensor into one or more conductivity standards.
- 3. Read the actual conductivity and temperature parameters at each conductivity standard.
- 4. Calculate new values for the cell offset K<sub>0</sub> and cell constant K and write these values to their corresponding registers.
- 5. Write the Calibration Update command (0xE001) to the Sensor Command register. The sensor sets the Last User Calibration Date to the current date and sets the Next User Calibration Date to zero (none required).
- 6. Optionally, read the Last User Calibration Time register, add the next calibration interval, and write the result to the Next User Calibration Time register.
- 7. Write the Calibration Off command (0xE002) to the sensor command register to place the sensor in normal operation.

# 6. Modbus Registers—Level Sensor

#### 6.1 Header Registers

The sensor map data register offset points to the first register in the sensor data header block. The current value for this sensor data register map version is 1.

Register	Size	Mode & Access Level	Data	Description
	(registers)	(R/W)	Туре	
1001	1	R1/W4	ushort	Sensor ID
				34 = 30 foot full-scale level,
				absolute pressure
				32 = 100 foot full-scale level,
				absolute pressure
				33 = 250 foot full-scale level,
				absolute pressure
1002	2	R1/W4	ulong	Sensor serial number
1004	1	R1	16 bits	Sensor status
1005	3	R1/W4	time	Last factory calibration
1008	3	R1/W4	time	Next factory calibration
				(0 = none required)
1011	3	R1	time	Last user calibration

Register	Size	Mode & Access Level	Data	Description
	(registers)	(R/W)	Туре	
1014	3	R1/W2	time	Next user calibration
				(0 = none required)
1017	1	R1	ushort	Warm-up time in milliseconds = 800
1018	1	R1	ushort	Fast sample rate = 800 milliseconds
1019	1	R1	ushort	Number of sensor parameters (N) = 3
1020	1	R1/W3	ushort	Alarm/warning parameter number
				(1 - N, default = 1)
1021	1	R1/W3	16 bits	Alarm and warning enable bits
				(default = 0)
				Bit 0 = High alarm enabled
				Bit 1 = High warning enabled
				Bit 2 = Low warning enabled
				Bit 3 = Low alarm enabled
				Bit 4 = Sensor calibration warning
1022	2	R1/W3	float	High alarm set value (default = 0.0)
1024	2	R1/W3	float	High alarm clear value (default = 0.0)
1026	2	R1/W3	float	High warning set value (default = 0.0)
1028	2	R1/W3	float	High warning clear value
				(default = 0.0)
1030	2	R1/W3	float	Low warning clear value
				(default = 0.0)
1032	2	R1/W3	float	Low warning set value (default = 0.0)
1034	2	R1/W3	float	Low alarm clear value (default = 0.0)
1036	2	R1/W3	float	Low alarm set value (default = 0.0)

## 6.1.1 Warm-up Time

If automatic density correction is disabled, this register returns the level sensor warm-up time as shown. If automatic density correction is enabled, this register returns the sum of the level sensor and conductivity sensor warm-up times.

## 6.1.2 Fast Sample Rate

If automatic density correction is disabled, this register returns the level sensor fast sample rate as shown. If automatic density correction is enabled, this register shall return the sum of the level sensor and conductivity sensor fast sample rates.

Register	Size (registers)	Mode & Access Level (R/W)	Data Type	Description
	1	Pressi	ıre	1
1038	2	R1	float	Measured value, P <sub>m</sub>
1040	1	R1	ushort	Parameter ID = 2 (pressure)
1041 1042 1043	1 1 1 2	R1/W2 R1 R1/W3	ushort ushort float	Units ID 17 = PSI (default) 19 = KPa 20 = bar 21 = mbar 22 = mmHg Data Quality ID Off line sentinel value (default = 0.0)
1045	1	R1	16 bits	Available Units = 0x003D (61)
		Tempera	ature	
1046	2	R1	float	Measured value
1048	1	R1	ushort	Parameter ID = 1 (temperature)
1049	1	R1/W2	ushort	Units ID 1 = °C (default) 2 = °F
1050	1	R1	ushort	Data Quality ID
1051	2	R1/W3	float	Off line sentinel value (default = 0.0)
1053	1	R1	16 bits	Available Units = 0x0003 (3)

## 6.2 Parameter Registers—Level

Register	Size (registers)	Mode & Access Level (R/W)	Data Type	Description		
	Level					
1054	2	R1	float	Measured value, L <sub>m</sub>		
1056	1	R1/W2	ushort	Parameter ID 3 = level, depth (default) 4 = level, top of casing 5 = level, elevation		
1057	1	R1/W2	ushort	Units ID 33 = millimeters 34 = centimeters 35 = meters 37 = inches 38 = feet (default)		
1058	1	R1	ushort	Data Quality ID		
1059	2	R1/W3	float	Off line sentinel value (default = 0.0)		
1061	1	R1	16 bits	Available Units = 0x0037 (55)		

## 6.3 Calibration Registers—Level

Values in the calibration registers determine how sensor parameters are calculated.

Register	Size	Mode & Access Level	Data	Description
	(registers)	(R/W)	Туре	
1100	2	R1/W3	float	Specific Gravity (default = 1.0)
1102	2	R1/W3	float	Pressure Offset, $P_O$ (default = 0.0)
1104	2	R1/W3	float	Level Reference, $L_R$ (default = 0.0)
1106	2	R1/W3	float	Pressure Reference, $P_R$ (default = 0.0)

#### 6.3.1 Pressure Calculation

If automatic barometric pressure correction is disabled, the raw pressure reading (P) is simply the pressure reading of the sensor ( $P_s$ ).

P = PS

If automatic barometric pressure correction is enabled, the live barometric pressure value ( $P_B$ , see RDO sensor) is subtracted from the pressure sensor reading ( $P_S$ ) to generate the raw pressure reading.

 $\mathsf{P}=\mathsf{P}_{\mathsf{S}}-\mathsf{P}_{\mathsf{B}}$ 

#### 6.3.2 Pressure Offset

The pressure offset ( $P_o$ ) is subtracted from the raw pressure reading (P) to correct for offset errors in the pressure sensor. This register shall only be able to be written when the sensor is in the calibration mode. The probe will return exception 0x92 (invalid sensor mode) if an attempt is made to write these registers when the calibration mode is off. Master software must ensure that the pressure offset is written in the currently selected units. This value shall be converted to the appropriate units when the Pressure Units ID register is written. The measured pressure is presented as:

$$P_M = P - P_O$$

#### 6.3.3 Specific Gravity

If automatic density correction is disabled, pressures (PSI) are converted to depth (meters) accounting for the specific gravity (SG) of the fluid according to the following equation. Values shall be in the range 0.1 to 10.0 inclusive.

D(P) = (P \* 0.70307) / SG

If automatic density correction is enabled, pressures (PSI) are converted to depth (meters) accounting for the measured fluid density ( $\rho$ ) according to the following equation. The value contained in the specific gravity register is ignored.

 $D(P) = (P * 0.70307) / \rho$ 

#### 6.3.4 Level Reference

This value is used to reference a level reading to an independently established value. This register shall only be able to be written when the sensor is in the calibration mode. The probe will return exception 0x92 (invalid sensor mode) if an attempt is made to write these registers when the calibration mode is off. Master software must ensure that the level value is written in the currently selected units. When this register is written, the device shall measure and record the current pressure reading  $P_M$  as reference pressure  $P_R$  in the currently selected pressure units. It shall also calculate and record the current depth  $D_R = D(P_R)$  in the currently selected level units ID register is written. The following equations shall be used to calculate level based on the level parameter ID selection.

Parameter	Description	Equation
3	Level, depth	$L_M = D(P_M)$
4	Level, top of casing	$L_{\rm M} = L_{\rm R} - (D(P_{\rm M}) - D_{\rm R})$
5	Level, elevation	$L_{\rm M} = L_{\rm R} + ({\rm D}({\rm P}_{\rm M}) - {\rm D}_{\rm R})$

## 6.3.5 Pressure Reference

Master software may optionally overwrite the pressure reference value recorded by the device when the Level Reference register is written. This register can be written only when the sensor is in the calibration mode. The probe will return exception 0x92 (invalid sensor mode) if an attempt is made to write these registers when the calibration mode is off. Master software must ensure that the pressure value is written in the currently selected units. This value shall be converted to the appropriate units when the Pressure Units ID register is written.

#### 6.4 Calibration Procedure—Pressure

- 1. Write the Calibration On command (0xE000) to the Sensor Command register. Reading the pressure parameter in the calibration mode shall present the raw pressure (P).
- 2. Automatic barometric pressure compensation must be set to the desired mode.
- 3. Instruct the user to place the pressure sensor in open air.
- 4. Read the pressure parameter P.
- 5. Write P as the new value of  $P_0$  to the pressure offset register.
- 6. Write the Calibration Update command (0xE001) to the Sensor Command register. The sensor sets the last user calibration date to the current date and sets the next user calibration date to zero (none required).
- 7. Optionally, read the last user calibration time, add the next calibration interval, and write the result to the next user calibration time register.
- 8. Write the Calibration Off command (0xE002) to the Sensor Command register to place the sensor in normal operation.

#### 6.5 Calibration Procedure—Level

- 1. Write the Calibration On command (0xE000) to the sensor command register.
- 2. Instruct the user to deploy the probe and to independently determine the reference level  $(L_R)$ .
- Reading the level parameter in the calibration mode shall present depth using the current level configuration settings to assist the user in properly deploying the device.
- 4. Write the new value of  $L_R$  to the Level Reference register.
- 5. The sensor measures the current pressure  $P_M$  (with offset correction) and stores it as  $P_R$ .
- 6. Optionally, the master device can overwrite the pressure reference register with a calculated value.
- 7. Write the Calibration Update command (0xE001) to the Sensor Command register. The sensor sets the Last User Calibration Date to the current date and sets the Next User Calibration Date to zero (none required).

- 8. Optionally, read the Last User Calibration Time, add the next calibration interval, and write the result to the Next User Calibration Time register.
- 9. Write the Calibration Off command (0xE002) to the Sensor Command register to place the sensor in normal operation.

# 7. Modbus Registers – pH/ORP Sensor

The Sensor Map Data Register Offset points to the first register in the sensor data header block. The current value for this sensor data register map version is 1.

The pH/ORP sensor registers remain valid even if the sensor is not installed.

## 7.1 Header Registers

The sensor map data register offset points to the first register in the sensor data header block.

Register	Size (registers)	Mode & Access Level (R/W)	Data Type	Description	
1501	1	R1/W4	ushort	Sensor ID 0 = not installed	
				27 = pH/ORP	
1502	2	R1/W4	ulong	Sensor serial number (0 – 65535	
1504	1	R1	16 bits	Sensor status	
1505	3	R1/W4	time	Last factory calibration	
1508	3	R1	time	Next factory calibration (0 = none required)	
1511	3	R1	time	Last user calibration	
1514	3	R1/W2	time	Next user calibration (0 = none required)	
1517	1	R1	ushort	Warm-up time = 1300 milliseconds	
1518	1	R1	ushort	Fast sample rate = 1300 milliseconds	
1519	1	R1	ushort	Number of sensor parameters (N = 3)	
1520	1	R1/W3	ushort	Alarm/warning parameter number $(1 - N, default = 1)$	

Register	Size	Mode & Access Level	Data	Description	
	(registers)	(R/W)	Туре		
1521	1	R1/W3	16 bits	Alarm and warning enable bits	
				(default = 0)	
				Bit 0 = High alarm enabled	
				Bit 1 = High warning enabled	
				Bit 2 = Low warning enabled	
				Bit 3 = Low alarm enabled	
				Bit 4 = Sensor calibration warning	
1522	2	R1/W3	float	High alarm set value	
				(default = 0.0)	
1524	2	R1/W3	float	High alarm clear value	
				(default = 0.0)	
1526	2	R1/W3	float	High warning set value	
				(default = 0.0)	
1528	2	R1/W3	float	High warning clear value	
				(default = 0.0)	
1530	2	R1/W3	float	Low warning clear value	
				(default = 0.0)	
1532	2	R1/W3	float	Low warning set value	
				(default = 0.0)	
1534	2	R1/W3	float	Low alarm clear value	
				(default = 0.0)	
1536	2	R1/W3	float	Low alarm set value	
				(default = 0.0)	

# 7.2 Parameter Registers

Register	Size	Mode & Access Level	Data	Description		
	(registers)	(R/W)	Туре			
рН						
If the parameter value is read when the sensor is not plugged in, it returns the sentinel value and a Data Quality ID of 7 (sensor communication error).						
If the param	eter value calo	culates to a value outside o value and a Data Qua		e 0 to 14 pH, it shall return the sentinel 3 (error).		
1538	2	R1	float	Measured value		
1540	1 R1 ushort Parameter ID = 17 (pH)		Parameter ID = 17 (pH)			
1541	1	R1/W2	ushort Units ID			
	145 = pH (default)			145 = pH (default)		
1542	1	R1	ushort	Data Quality ID		
1543	2	R1/W3	float	Off line sentinel value (default = 0.0)		
1545	1545 1 R1 16 bits Available Units = 0x0001 (1)		Available Units = 0x0001 (1)			
		pH/m	V			
If the parame	eter value is re			n, it shall return the sentinel value and a ommunication error).		
1546	1546 2 R1 float Measured value					
1548	1	R1	ushort	Parameter ID = 18 (pH mV)		
1549	1	R1/W2	ushort	Units ID		
				162 = mV (default)		
1550	1	R1	ushort Data Quality ID			
1551	2	R1/W3	float	Off line sentinel value (default = 0.0)		
1553	1	R1	16 bits	Available Units = 0x0002 (2)		
	1	ORP/r	nV			
If the parame	eter value is re			n, it shall return the sentinel value and a ommunication error).		
1554	2	R1	float	Measured value		
4556	1	R1	ushort	Parameter ID = 19 (ORP)		

Register	Size (registers)	Mode & Access Level (R/W)	Data Type	Description
4557	1	R1/W2	ushort	Units ID 162 = mV (default)
4558	1	R1	ushort	Data Quality ID
4559	2	R1/W3	float	Off line sentinel value (default = 0.0)
4561	1	R1	16 bits	Available Units = 0x0002 (2)

## 7.3 Calibration Registers—pH/ORP

These registers can be written only when the sensor is in the calibration mode. The probe will return exception 0x92 (invalid sensor mode) if an attempt is made to write these registers when the calibration mode is off. pH solution data must be written into the registers in order of increasing pH.

Register	Size	Mode & Access Level	Data	Description
	(registers)	(R/W)	Туре	
1618	1	R1/W3	ushort	Number of pH calibration points 1, 2, or 3 (default = 1)
1619	2	R1/W3	float	pH value of solution 1 (default = 0)
1621	2	R1/W3	float	mV response in solution 1 (default = 0)
1623	2	R1/W3	float	Temperature of solution 1, T <sub>1</sub> in °C (default = 25)
1625	2	R1/W3	float	pH value of solution 2 (default = 0)
1627	2	R1/W3	float	mV response in solution 2, $mV_2$ (default = 0)
1629	2	R1/W3	float	Temperature of solution 2, $T_2$ in °C (default = 25)
1631	2	R1/W3	float	pH value of solution 3 (default = 0)
1633	2	R1/W3	float	mV response in solution 3 (default = 0)
1635	2	R1/W3	float	Temperature of solution 3, $T_3$ in °C (default = 25)
1637	2	R1/W3	float	Slope, m₁ in pH/mV (default = -0.016903313)
1639	2	R1/W3	float	Offset, b₁ in pH (default = 7.0)

Register	Size (registers)	Mode & Access Level (R/W)	Data Type	Description
1641	2	R1/W3	float	Slope, m₂ in pH/mV (default = -0.016903313)
1643	2	R1/W3	float Offset, b <sub>2</sub> in pH (default = 7.0)	
1645	1	R1/W3	ushort	ORP solution type (default = 0)
1646	2	R1/W3	float	mV value of solution (default = 0)
1648	2	R1/W3	float	mV response in solution (default = 0)
1650	2	R1/W3	float	Temperature of solution, T <sub>orp</sub> in °C (default = 25)
1652	2	R1/W3	float	Slope, m <sub>orp</sub> in mV/mV (default = 1.0)
1654	2	R1/W3	float	Offset, b <sub>orp</sub> in mV (default = 0.0, limit = +/-1000)

#### 7.3.1 pH Measured Value

The measured value is derived from either one line segment (created from a one-point or twopoint calibration) or two line segments (created from a three-point calibration).

For one line segment:

 $pH = (T_{1K} / T_K) \times m1 \times mV + b_1$ 

For two line segments:

mV > mV2: pH =  $(T_{1K} / T_K) \times m_1 \times mV + b_1$ 

mV <= mV<sub>2</sub>: pH =  $(T_{2K} / T_K) \times m_2 \times mV + b_2$ 

Where:

mV is the measured sensor millivolts

 $T_{\text{K}}$  is the measured temperature in  $^{\circ}\text{K}$ 

 $T_{1K}$  is the calibration temperature converted to °K. ( $T_{1K} = T_1 + 273.15$ )

 $T_{2K}$  is the calibration temperature converted to °K. ( $T_{2K} = T_2 + 273.15$ )

 $m_1$  and  $b_1$  are slope and offset for segment one respectively

m<sub>2</sub> and b<sub>2</sub> are slope and offset for segment two respectively

pH is the calculated result

#### 7.3.2 ORP Measured Value

The measured value is derived as follows:

 $ORP = m_{orp} \times mV + b_{orp}$ 

Where:

mV is the measured sensor millivolts

 $m_{\text{orp}}$  and  $b_{\text{orp}}$  are slope and offset respectively

ORP is the calculated value

#### 7.4 Calibration Procedure—pH

- 1. Write the Calibration Mode On command (0xE000) to the Sensor Command register.
- 2. Place the pH sensor into one or more pH standards.
- 3. Read the pH mV and temperature parameters at each pH standard.
- 4. Calculate new pH calibration values and write these values to their corresponding registers.
- 5. Write the Calibration Update command (0xE001) to the Sensor Command register. The sensor sets the Last User Calibration Date to the current date and sets the Next User Calibration Date to zero (none required).
- 6. Optionally, read the Last User Calibration Time register, add the next calibration interval, and write the result to the Next User Calibration Time register.
- 7. Write the Calibration Off command (0xE002) to the Sensor Command register to place the sensor in normal operation.

#### 7.5 Calibration Procedure—ORP

- 1. Write the Calibration Mode On command (0xE000) to the Sensor Command register.
- 2. Place the ORP sensor into a standard.
- 3. Read the ORP mV and temperature parameters of the standard. Reading the ORP parameter in the calibration will return raw ORP millivolts, without the current calibration applied.
- 4. Calculate new ORP calibration values and write these values to their corresponding registers.
- 5. Write the Calibration Update command (0xE001) to the Sensor Command register. The sensor sets the last user calibration date to the current date and sets the Next User Calibration Date to zero (none required).
- 6. Optionally, read the Last User Calibration Time register, add the next calibration interval, and write the result to the Next User Calibration Time register.
- 7. Write the Calibration Off command (0xE002) to the Sensor Command register to place the sensor in normal operation.

#### 7.5.1 Sensor Command Timeouts

Both the Sensor Cal Defaults command (0xE003) and the Restore Sensor Defaults command (0xE004) require a response timeout of 1000 milliseconds.

# 8. Appendix—Modbus Additional Information

The Multi-PRO 400 Instrument supports Modbus as its primary communication protocol. This appendix contains a brief Modbus tutorial intended to accelerate learning for a person who is not familiar with the protocol. This document is not an official protocol document. More information about Modbus, including protocol specifications, can be downloaded from <u>www.modbus.org</u>.

The remaining sections of this document provide the information required to program a PLC/DCS and/or SCADA system to poll data. The user is expected to have a working knowledge of Modbus.

## 8.1 Modbus Tutorial

Modbus is a lightweight communication protocol developed in the late 1970's by Modicon as a digital communication protocol for its PLC's. The protocol requires very little code space and processing power to implement and has become a worldwide favorite for embedded devices. Modbus is royalty free and the specifications and standards can be downloaded from the web.

Modbus is a transport protocol. What this means is that Modbus does not have any protocol features that indicate what types of data are being transported in a message packet. This is similar to TCP/IP, the internet protocol standard. If we use TCP/IP as an example, consider that when a person connects to a web site, the primary data content being moved via TCP/IP is HTML. When a person downloads an instrument manual from an FTP site, typically the data content being moved is an Adobe PDF file. In both cases, TCP/IP is used as the protocol. The TCP/IP protocol simply ensures all the bytes (whatever they represent) are transferred from point A to point B correctly. Modbus is similar in concept. It provides a transport mechanism to move data safely over a communication link from a device to a computer.

Modbus can be used on a wide variety of communication links. In most applications, the protocol is used over an RS485 or RS232 link. This is because these types of communication links are inexpensive and efficient, perfectly suited for communication with embedded devices. Modbus can also be used over wireless radios, satellites, TCP/IP (Ethernet, token ring, etc.) and any other protocol-independent communication link.

Modbus is designed to be a Master/Slave protocol. This means that the protocol assumes that a single Master computer will initiate control and commands to the slave devices. The slave devices do not send any data on the communication link unless specifically asked for that data by the Master.

#### 8.2 Modbus Modes

Modbus message packets can be formatted in three ways, RTU, ASCII and IP.

• RTU is the format of choice for hard connected serial connections such as RS485 or RS232 because it is the most compact and therefore the most efficient.

- ASCII format is required for any kind of wireless serial communications because it eliminates the message timing requirements needed for RTU mode. Message timing can be erratic over a wireless link.
- IP formatted messages can be used when the messages are transported using a secondary transport protocol such as TCP/IP. In this case the secondary transport protocol ensures that all of the packet bytes are transported correctly. Additionally, this format provides for packet sequence numbering because the secondary transport layer eliminates the synchronous Master/Slave nature of the serial RTU/ASCII formats.

## 8.3 Protocol Overview

Modbus provides message structures to read and write data to/from a device. The protocol also provides for the extension of the protocol to permit customization of the message structures. The instrument manufacturer adheres to the standard read/write message structures in its implementations. Modbus does not provide as part of the standard, a suitable file transfer message structure. For this function, the manufacturer has used a protocol extension to satisfy the downloading of data files from the device.

#### 8.4 General Message Formats

The general message format consists of a device address, a function code, a data payload and a message validity checksum. The message format for each of the three modes changes as described below.

## 8.5 RTU Message Format

The RTU message format allows the transmission of bytes of data encompassing the full range of values per byte 0-255. There are no characters indicating the start or end of the packet. The end of packet is signaled by a time delay equivalent to a 3 byte transfer time on the communication link without any data transmitted.

#### 8.5.1 Computer (Master) Message Format

Ξ.				
	Device Address	Function Code	Data Payload	CRC

- Device Address: 1 byte field with a value ranging from 1 to 247. Broadcast address is 0.
- Function Code: 1 byte field with a value range 1-127 representing the standard or extended function code. The function code tells the device what operation is to take place (i.e. Read/Write).
- Data Payload: 0-N bytes with information required to complete the requested function code operation.
- CRC: 2 bytes with a value computed mathematically from the message bytes. This value can be computed on both sides of the link and verified to ensure that the bits of the message were transmitted and received correctly.

#### 8.5.2 Device (Slave) Response Format

Device Address   Function Code   Data Payload   CRC
---

- Device Address: Echo of device address sent in the message to the device. A broadcast message will not generate a response.
- Function Code: Echo of the function code sent to the device in the message packet. If an error occurs, the top bit of the byte is set and the data payload is the 1 byte error code from the device.
- Data Payload: 0-N bytes with response data from the device. For an error response, the payload will be a 1 byte value 1-255.
- CRC: 2 bytes with a value computed mathematically from the message bytes. This value can be computed on both sides of the link and verified to ensure that the bits of the message were transmitted and received correctly.

#### 8.6 ASCII Message Format

The ASCII formatted message is almost identical in content to the RTU formatted message with the addition of the Start Of Packet (SOP) and End Of Packet (EOP) characters. The SOP character is a ':' and the EOP is the combination carriage return <CR> (0x0D) followed by a linefeed <LF> (0x0A).

The contents of the packet are converted to 2 byte hex characters 0-9 and A-Z. For example, the 1 byte device address 25 would be two bytes 0x3235 where 0x32 is the ASCII character '2' and 0x35 is the ASCII character '5'. This ensures that the message contents never contain SOP or EOP characters.

The check value uses a different mathematical algorithm and is called an LRC.

#### 8.6.1 Computer (Master) Message Format

	, ,	0			
Start Packet	Device Address	Function Code	Data Payload	LRC	End Packet

- Start Packet: the ':' character signals the start of an ASCII packet.
- Device Address: 2 byte field containing the device address 1-247 in hex characters.
- Function Code: 2 byte field with a value range 1-127 representing the standard or extended function code in hex characters.
- Data Payload: 0-N bytes with information required to complete the requested function code operation. Each data byte is represented in its two byte hex character format.
- LRC: 2 bytes represented in hex characters with a value computed mathematically from the message bytes. This value can be computed on both sides of the link and verified to ensure that the bits of the message were transmitted and received correctly.
- End Packet the <CR><LF>characters.

#### 8.6.2 Device (Slave) Response Format

- Start Packet: the ':' character signals the start of an ASCII packet.
- Device Address: 2 byte field containing the device address 1-247 in hex characters.

- Function Code: 2 byte field with a value range 1-127 representing the standard or extended function code in hex characters.
- Data Payload: 0-N bytes with response data from the device in hex characters. For an error response, the payload will be a 1 byte value 1-255.
- LRC: 2 bytes represented in hex characters with a value computed mathematically from the message bytes. This value can be computed on both sides of the link and verified to ensure that the bits of the message were transmitted and received correctly.
- End Packet: the <CR><LF> characters.

## 8.7 IP Message Format

The IP message format is based on the RTU format but eliminates the CRC because TCP/IP will ensure that the message bytes are transmitted correctly. The instrument does not support IP format. However, the protocol can be used through a connected telemetry device.

TCP/IP is an asynchronous protocol. The significance is that the device must send its response to the address of the sender (computer). This differs from the serial RTU and ASCII formats where the protocol assumes only a single master device (computer) which does not have an address. For this reason, the IP format has a different header than the RTU serial formatted message.

## 8.7.1 Computer (Master) Message Format

- Xac ID: 2 byte transaction ID to provide for asynchronous messages.
- Protocol ID: 2 byte field always 0.
- Length: 2 byte field represents number of bytes following.
- Device Address: 1 byte field with a value ranging from 1 to 247. Broadcast address is 0.
- Data Payload: 0-N bytes with information required to complete the requested function code operation.

#### 8.7.2 Device (Slave) Message Format

Xac ID Protocol ID Msg Length Device Address Function Code Data Payload

- Xac ID: transaction ID echoed from message.
- Protocol ID: 2 byte field always 0.
- Length: 2 byte field represents number of bytes following.
- Device Address: Echoed from message. No response for broadcast.
- Data Payload: 0-N bytes with information required to complete the requested function code operation.

## 8.8 Data Addresses (Registers)

As shown in the section pertaining to message formats, the function code from the Master's message tells the Slave device what operation to perform. There are a number of standard function codes defined by Modbus. These functions typically operate on atomic chunks of data historically and generically called registers. A register is quite simply a data address. A Modbus

device will always have a published "Register Map" that defines the numerical addresses of data values that can be accessed in the device.

# Note: Register Maps typically use a 1-based numbering system whereas the protocol requires the data address/register number passed to a device to be 0-based. In this document, the register maps are 1-based.

Data addresses are associated with two atomic sizes of memory, 1 bit and 2 bytes. These are divided into Read-Only Bits, Read/Write Bits, Read-Only Words and Read/Write Words each with their own associated name as follows:

- Discretes: Read Only Bits
- Coils: Read/Write Bits
- Input Register: Read Only Word
- Holding Register: Read/Write Word

#### All Manufacturer Registers are Holding Registers.

#### 8.9 Function Codes

Function codes in a message packet tell the device what operation to perform. The function code is always in the byte following the device address. Some of the standard function codes are as follows:

- 01: Read Coil
- 02: Read Discrete
- 03: Read Holding Registers
- 04: Read Input Registers
- 05: Write Coil
- 06: Write single Holding Register
- 15: Write multiple Coils
- 16: Write multiple Holding Registers
- 17: Read slave device ID
- 22: Mask write Holding Register

The slave device ID is an implementation defined response that will vary with manufacturer and/or device.

Function codes from 65 to 72 and 100 to 110 can be used as custom function codes.

#### 8.10 Standard Message Formats

The manufacturer has implemented a sub-set of the standard function codes in every Modbusenabled instrument. These message formats are defined in this section.

## 8.10.1 Read Holding Registers

Message (8 bytes):			Response (5 + N bytes):		
Address	1 Byte	1-247	Address	1 Byte	1-247
Function Code	1 Byte	0x03	Function Code	1 Byte	0x03
Data Address	2 Bytes	0 to 0xFFFF	Byte Count	1 Byte	0 to 0xFA
Register Count	2 Bytes	0 to 0x7D	Data Payload	N Bytes	
CRC	2 Bytes		CRC	2 Bytes	

This command reads one or more registers from a device.

Where Byte Count is the #bytes in the Data Payload (does not include CRC bytes).

Byte Count = 2 \* Register Count.

## 8.10.2 Write Holding Register

This command sets a **single** register in a device.

Message (8 bytes):			Response (8 bytes – message echo):		
Address	1 Byte	1-247	Address	1 Byte	1-247
Function Code	1 Byte	0x06	Function Code	1 Byte	0x06
Data Address	2 Bytes	0 to 0xFFFF	Data Address	2 Bytes	0 to 0xFFFF
Data Payload	2 Bytes	0 to 0xFFFF	Data Payload	2 Bytes	0 to 0xFFFF
CRC	2 Bytes		CRC	2 Bytes	

## 8.10.3 Write Holding Registers

This command sets **one or more** registers in a device.

Message (9 + N bytes):			Response (8 bytes):		
Address	1 Byte	1-247	Address	1 Byte	1-247
Function Code	1 Byte	0x10	Function Code	1 Byte	0x10
Data Address	2 Bytes	0 to 0xFFFF	Data Address	2 Bytes	0 to 0xFFFF
Register Count	2 Bytes	1 to 0x7B	Register Count	2 Bytes	0 to 0x78
Byte Count	1 Byte	2 to 0xF0	CRC	2 Bytes	
Data Payload	N Bytes				
CRC	2 Bytes				

Where Byte Count is the #bytes in the Data Payload (does not include CRC bytes).

Byte Count = 2\*Register Count.

The register count is limited to a single data format field. If an attempt is made to write a data field with an incorrect register count, the device will return a Modbus exception response with error code 0x80.

## 8.10.4 Mask Write Register

This command will set and/or clear one or more bits in a single register.

Message :			Response:		
Address	1 Byte	1-247	Address	1 Byte	1-247
Function Code	1 Byte	0x16	Function Code	1 Byte	0x16
Data Address	2 Bytes	0 to 0xFFFF	Data Address	2 Bytes	0 to 0xFFFF
And_Mask	2 Bytes	0 to 0xFFFF	And_Mask	2 Bytes	0 to 0xFFFF
Or_Mask	2 Bytes	0 to 0xFFFF	Or_Mask	2 Bytes	0 to 0xFFFF
CRC	2 Bytes		CRC	2 Bytes	

Register = (Register Value AND And\_Mask) OR (Or\_Mask AND (NOT And\_Mask))

And\_Mask: 0 = bits to change, 1 = bits to leave unchanged.

Or\_Mask: 0 = bits to clear, 1 = bits to set.

Example: - set bit 1 (LSB), clear bit 2, leave remaining bits unchanged

Old Value:	0x007E	0000 0000 0111 1110
And_Mask:	0xFFFC	1111 1111 1111 1100
Or_Mask:	0x0001	0000 0000 0000 0001
New Value:	0x007D	0000 0000 0111 1101

This command is useful in a bit mapped register where the Master wants to set some bits of a register that are mapped to a feature without disturbing the other bits of the register that might be mapped to a different feature.

## 8.10.5 Report Slave ID

This command query's a device for ID information.

Message (4 bytes):			Response (N bytes):		
Address	1 Byte	1-247	Address	1 Byte	1-247
Function Code	1 Byte	0x11	Function Code	1 Byte	0x11
CRC	2 Bytes		Byte Count	1 Byte	0 to 0xFF
			Slave ID	1 Byte	0 to 0xFF
			Run Status	1 Byte	0 to 0xFF
			Data Payload	N Bytes	
			CRC	2 Bytes	

- The Data Payload layout is defined in the Slave ID Format section.
- The Byte Count field is the number of bytes from the Slave ID field to the end of the Data Payload (excludes the 2 byte CRC).
- Run Status must be 0x00 or 0xFF.

Slave ID Layout Example

Byte Offset	Field Description	Туре	Value		
0	Device Address	byte	1-247		
1	Function Code	byte	0x11		
2	Byte Count	byte	23		
3	Slave ID	byte	0x49 ('l')		
4	Run Status Indicator	byte	0x00 = Off, 0xFF = On		
	Device Specific Info				
5	Slave ID Format Version ID	byte	0x01		
	Format Version	n 1 ID Block			
6-7	Manufacturer ID	ushort	0x5349 ('SI')		
8-9	Device ID	ushort			
10-11	Application Firmware Version	ushort	Version * 100		
12-13	Boot Code Firmware Version	ushort	Version * 100		
14-15	Hardware Version	ushort			
16-17	Register Map Template ID	ushort			

Byte Offset	Field Description	Туре	Value
18-21	Device Serial Number	ulong	
22-23	Max Message/Response Size (bytes)	ushort	
24-25	Max Baud Rate ID	ushort	
26-27	CRC		

The specific field values such as device ID, baud ID, etc. are documented in the sections that follow.

## 8.11 Instrument Manufacturer Data Types

Modbus defines all I/O in terms of 2 byte blocks called registers. Modbus does not formally define blocks for floating point values or strings. In the manufacturer's implementation, these fundamental types and others are handled by combining two or more registers. The manufacturer data type implementations are defined in the following sections.

## 8.11.1 Short

A 2-byte signed integer contained in a single register data address. IEEE standard.

MSB	SXXX XXXX	XXXX XXXX	LSB
	Byte 0	Byte 1	

Where S = sign bit

## 8.11.2 Unsigned Short

A 2-byte unsigned integer contained in a single register data address. IEEE standard.

MSB	XXXX XXXX	XXXX XXXX	LSB
	Byte 0	Byte 1	_

## 8.11.3 Long

A 4-byte signed integer contained in two register data address's. IEEE standard.

MSB	SXXX XXXX	XXXX XXXX	XXXX XXXX	XXXX XXXX	LSB
	Byte 0	Byte 1	Byte 2	Byte 3	-

Where S = sign bit

## 8.11.4 Unsigned Long

A 4-byte unsigned integer contained in two register data address's. IEEE standard.

MSB	XXXX XXXX	XXXX XXXX	XXXX XXXX	XXXX XXXX	LSB
	Byte 0	Byte 1	Byte 2	Byte 3	

#### 8.11.5 Float

IEEE 4-byte numeric standard – 1 sign bit, 8-bit exponent, 23-bit mantissa.

MSB	SXXX XXXX	XMMM MMMM		MMMM MMMM	LSB
	Byte 0	Byte 1	Byte 2	Byte 3	

Where S = sign bit, X = exponent bits and M = mantissa bits.

#### 8.11.6 Double

IEEE 8-byte numeric standard – 1 sign bit, 11-bit exponent, 64-bit mantissa.

MSB	SXXX XXXX	XXXX MMMM	MMMM MMMM		MMMM MMMM	LSB
	Byte 0	Byte 1	Byte 2	-	Byte 7	

Where S = sign bit, X = exponent bits and M = mantissa bits.

## 8.11.7 Character

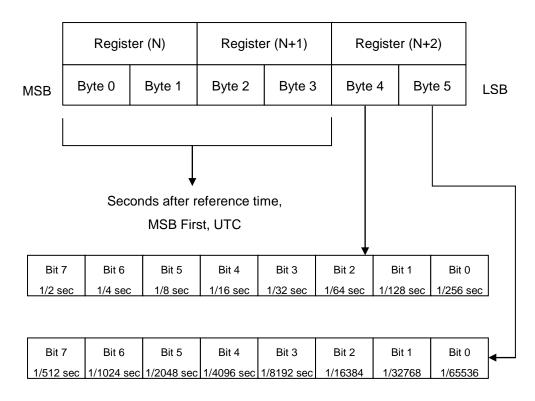
A 2 byte Unicode character contained with a single register data address.

## 8.11.8 String

The number of consecutive registers in the register map will represent the maximum string length in Unicode characters excluding any termination characters. For example, a 6-register string can have 6 Unicode characters. When reading/writing a string, all register values must be transmitted. If the string to be written does not require the full defined field length, the extra bytes must be padded with the value 0x0000 to reach full length. A string termination character is not required. All registers may contain a character. Failure of the Master device to transmit or request all registers of a string field will be rejected by the Slave device with the Modbus exception error code 0x80.

#### 8.11.9 Time

Time is represented by a 6-byte (3 register) number. The first 4 bytes represent the number of seconds since 00:00:00 January 1, 1970 UTC, MSB first, not adjusted for DST. The 5th and 6th bytes are fractions of a second represented by the bits in powers of 2 starting with the MSB. If a device does not have the ability to support the full fractions of a second resolution available in the time format, unused bits must be set to 0.



Time Example: For a time value of 0x001A5E00C000, the bytes 0x001A5E00 represent the whole number of seconds from the reference time. The bytes 0xC000 represent the additional fractional number of seconds as shown in the diagram above. In this example, the whole number of seconds represents 20 days and the fractional seconds represents 750 ms.

## 8.12 Exception Codes

The instrument manufacturer supports the standard Modbus exception codes but also provides additional exception codes to assist with troubleshooting problems.

Code	Name	Description
1	Illegal Function	The function code received in the query is not an allowable action for the slave. If a Poll Program Complete command was issued, this code indicates that no program function preceded it.
2	Illegal Data Address	The data address received in the query is not an allowable address for the slave.
3	Illegal Data Value	A value contained in the query data field is not an allowable value for the slave.
4	Slave Device Failure	An unrecoverable error occurred while the slave was attempting to perform the requested action.
5	Acknowledge	The slave has accepted the request and is processing it, but a long duration of time will be required to do so. This response is returned to prevent a timeout error from occurring in the master. The master can next issue a Poll Program Complete message to determine if processing is completed. <b>This exception code may not be supported by the devices</b>
6	Slave Device Busy	The slave is engaged in processing a long–duration program command. The master should retransmit the message later when the slave is free. This exception code may not be supported by the devices
8	Memory Parity Error	Specialized use in conjunction with function codes 20 and 21 and reference type 6, to indicate that the extended file area failed to pass a consistency check. The server (or slave) attempted to read record file, but detected a parity error in the memory. The client (or master) can retry the request, but service may be required on the server (or slave) device. <b>This exception code may not be supported by the devices</b>

Code	Name	Description
0x0A	Gateway Path	Specialized use in conjunction with gateways, indicates that
	Unavailable	the gateway was unable to allocate an internal communication
		path from the input port to the output port for processing the request.
		Usually means that the gateway is misconfigured or overloaded.
		This exception code may not be supported by the devices.
0x0B	Gateway Target	Specialized use in conjunction with gateways, indicates that no
	Device Failed	response was obtained from the target device. Usually means
	To Respond	that the device is not present on the network.
		This exception code may be used by controllers, but is not used
		by probes.

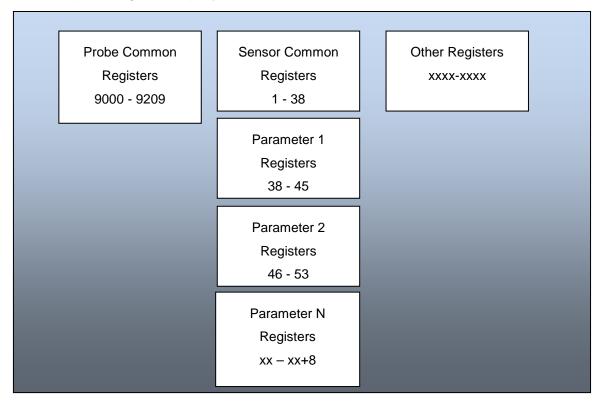
# 8.13 Extended Exception Codes

Code	Name	Description
0x80	Field Mismatch	Mismatch between register number, count and field size.
0x81	Write Only Register	Attempting to read a Write Only register.
0x82	Read Only Register	Attempting to write a Read Only register.
0x83	Access Level	Attempting to Read/Write a register with invalid access level.
0x84	Write Value	Attempting to write an illegal field value.
0x85	Command Sequence	Invalid device command register sequence.
0x86	File Sequence	Invalid file command register sequence.
0x87	File Command	Invalid file command.
0x88	File Number	Invalid file number.
0x89	File Size	Invalid file size.
0x8A	File Data	The file data block transferred to device is invalid.
0x8B	File Interval	Invalid file interval.
0x90	Gateway Error	Invalid probe command on controller gateway.
0x91	Sensor Sequence	Invalid sensor command register sequence.
0x92	Sensor Mode	Invalid change to sensor mode, or attempting to
		read/write with an invalid sensor mode set.
0x93	Sensor Config	Attempting a sensor operation on a sensor port that
		is not part of the current configuration.

Code	Name	Description
0x94	Sensor Missing	Attempting a sensor operation on a sensor port
		with no sensor connected.
0x95	Sensor Invalid	Attempting a sensor operation on a sensor port that has a
		sensor that is not compatible with the sensor that
		was originally configured.
0x96	Sensor Firmware	Attempting a sensor operation on a sensor
		with no application code.
0xA0	Data Log Register	Attempting to write a register that is read-only during logging.
0xA1	Data Log Memory	Data log memory is full.
0xA2	Data Log Directory	Data log directory is full.
0xA3	Data Log Edit	Log configuration cannot be edited.
0xA4	Data Log Sequence	Invalid data log command sequence.

## 8.14 Probe Register Map Layout

Each probe and sensor will follow a common layout pattern which provides consistency and improves code reuse between platforms. **All Instrument registers are Holding Registers.** The common probe register map layout is as follows:



All registers in this document are 1-based. This means the actual packets sent to the devices must have a data address 1 less than what the register number is in this document.

Register XXXX	Size (registers	Mode (R/W)	Data Type	Description
	(**)	()	- 77	
9000	1	R	ushort	Register Map Template Version (SIS Level)
9001	1	R/W	ushort	Device ID
9002-003	2	R/W	ulong	Device Serial Number
9004-006	3	R/W	time	Manufacture Date
9007	1	R	ushort	Firmware version * 100
9008	1	R	ushort	Boot Code version * 100
9009	1	R	ushort	Hardware version
9010	1	R	ushort	Max Data Logs
9011-012	2	R	ulong	Total Data Log Memory (bytes)
9013-014	2	R	ulong	Total Battery Ticks
9015-017	3	R/W	time	Last Battery Change
9018	1			Reserved
9019-050	32	R/W	string	Device Name
9051-082	32	R/W	string	Site Name
9083-086	4	R/W	double	Latitude Coordinate (degrees) (negative = east)
9087-090	4	R/W	double	Longitude Coordinate (degrees) (negative = south)
9091-094	4	R/W	double	Altitude Coordinate (meters)
9095-096	2			Reserved
9097-099	3	R/W	time	Current time (UTC)
9100-101	2	R	32 bits	Device Status
9102-103	2	R/W	ulong	Used Battery Ticks
9104-105	2	R	ulong	Used Data Log Memory (bytes)

## 8.15 Probe Common Registers

Register XXXX	Size (registers	Mode (R/W)	Data Type	Description
9200	1	R/W	ushort	Device Address (1-247, default = 1)
9201	1	R/W	ushort	Serial Communication Configuration
9202	1	R/W	ushort	EOM timeout (1000-15000 ms, default = 1000)
9203	1	R/W	ushort	EOS timeout (5000-60000 ms, default = 5000)
9204	1	R	ushort	Max allowed baud rate id (0-7)
9205	1	R	ushort	Max Message/Response size (bytes)
9206-207	2	R/W	ulong	Good message counter
9208	1	R/W	ushort	Bad message counter
9209	1	R/W	ushort	Exception response counter

# 8.16 Communication Control Registers

# 8.17 Sensor Connection Registers

Register XXXX	Size (registers	Mode (R/W)	Data Type	Description
9300	1	R1	ushort	Max Sensor Connections (1-32)
9301-302	2	R1	32 bits	Sensor Connection Status
			Sensor I	Map Registers
			RDO	O Sensor
9303	1	R1	ushort	Connection 1 sensor id
9304	1	R1	16 bits	Connection 1 sensor status
9305	1	R1/W2	ushort	Connection 1 sensor command
9306	1	R1	ushort	Connection 1 sensor data register map version
9307	1	R1	ushort	Connection 1 sensor data register offset
			Conduc	tivity Sensor
9308	1	R1	ushort	Connection 2 sensor id
9309	1	R1	ushort	Connection 2 sensor status
9310	1	R1	ushort	Connection 2 sensor command

Register XXXX	Size (registers	Mode (R/W)	Data Type	Description	
9311	1	R1	ushort	Connection 2 sensor data register map version	
9312	1	R1	ushort	Connection 2 sensor data register offset	
			Leve	el Sensor	
9313	1	R1	ushort	Connection 3 sensor id	
9314	1	R1	ushort	Connection 3 sensor status	
9315	1	R1	ushort	Connection 3 sensor command	
9316	1	R1	ushort	Connection 3 sensor data register map version	
9317	1	R1	ushort	Connection 3 sensor data register offset	
			pH/O	RP Sensor	
9318	1	R1	ushort	Connection 4 sensor id	
9319	1	R1	ushort	Connection 4 sensor status	
9320	1	R1	ushort	Connection 4 sensor command	
9321	1	R1	ushort	Connection 4 sensor data register map version	
9322	1	R1	ushort	Connection 4 sensor data register offset	
9323-462	5 x 31			Connections 2-32 patterned after connection 1	
9463	1	R1/W3	ushort	Sensor Data Cache Timeout (0-60000 msec)	

# 8.18 Current Loop Configuration Registers

Register XXXX	Size (registers	Mode (R/W)	Data Type	Description
9501	1	R1/W3	ushort	Current loop sensor number
9502	1	R1/W3	ushort	Current loop parameter number
9503-504	2	R1/W3	float	Current loop 20 mA setpoint (I <sub>20</sub> )
9505-506	2	R1/W3	float	Current loop 4 mA setpoint (I <sub>4</sub> )
9507	1	R1/W3	ushort	Current loop enable (0 = off, 1 = on)

Register XXXX	Size (registers	Mode (R/W)	Data Type	Description
9600-601	2	R1	ulong	Number of logged records
9602-603	2	R1/W3	ulong	Requested log record number
9604-606	3	R1	time	Time stamp for record
9607-608	2	R1	float	Parameter 1 measured value
9609	1	R1	ushort	Parameter 1 data quality ID
96010-696	29 x 3	R1		Parameters 2 – 30
				(30 is max allowed #log parameters)

## 8.19 Logged Record Registers

## 8.20 Register Map Template ID

This is a number that represents the version of the reserved register map supported by the device. This provides for the modification of the reserved register map at a future date and detection of this difference by the Master. This register is commonly referred to as the System Interface Specification Level or (SIS Level).

## 8.21 Device ID

Device ID for Multi-PRO 400 = 18

#### 8.22 Device Serial Number

This is a 6-digit serial number engraved on the device. Serial numbers for devices in this system will range from 000001 to 999999.

## 8.23 Manufacture Date

This is the date and time of manufacture in the Time format.

#### 8.24 Firmware, Boot Code, Hardware Versions

The firmware and boot code versions will be the floating point version multiplied by 100 to create an integer. For example, version 1.32 will be stored as 132. The hardware version will be a non-scaled integer that represents the circuit board version. The hardware version will be calculated by the firmware based on parameters determined from the circuit board components.

#### 8.25 Device Name

This is a general-purpose 32-character string representing a user-defined device name or identifier.

## 8.26 Site Name

This is a 32-character string that represents the location where the instrument is recording data.

#### 8.27 Coordinates

These registers are used by the computer to store the coordinates of a device when taking measurements. The device expects coordinates in meters and degrees.

- A negative latitude value represents south, a negative longitude value represents east.
- If an attempt is made to change the coordinates while logging, the device will return an exception response with error code 0xA0 (illegal write with running log).

## 8.28 Current Time

This represents the time in the device in UTC.

#### 8.29 Device Status

The device status register holds general status information. Each set bit represents a status value. There are a limited number of standardized predefined status values that all devices will support. These predefined status values are contained in the lower register. The upper register is reserved for device specific status values.

Bit	Category	Description
0	Alarm	Sensor high alarm
1	Warning	Sensor high warning
2	Warning	Sensor low warning
3	Alarm	Sensor low alarm
4	Warning	Sensor calibration warning
5	Alarm	Sensor malfunction
6-7	N/A	Reserved
8	Status	Power management disabled
9	Status	Device off line
10	Alarm	Device hardware reset occurred
11	Alarm	Device malfunction
12	Status	No external power.
13	Warning	Low battery – battery capacity < 5%
14	Warning	Low memory – data log memory capacity < 5%
15	N/A	Reserved
16-31	N/A	Available for device-specific status

• Bits 0-7 of the device status register are reserved for sensor status. These bits are the logical OR of bits 0-7 of the sensor status register in each sensor connection.

• Bits 8-15 of the device status register are reserved for common device status. Any bit in this range that is not applicable to a device will be set to zero.

• Bits 16-31 of the device status register are available for device-specific status. Any bit in this range that is not utilized by a device will be set to zero.

## 8.30 Serial Communication Configuration

The 16 bits in this register are mapped to the communication parameters. The bits are mapped as follows:

Bits	Description	
0	Modbus Transmission Mode	
	0 = RTU (default)	
	1=ASCII	
1,2 & 3	1,2 & 3 Baud Rate Id	
	0 = 9600 (mandatory)	
	1 = 19200 (default)	
	2 = 38400	
	3 = 57600	
	4 = 115200	
	5 = 128000	
	6 = 230400	
	7 = 256000	
4	Data Bits	
	0 = 7 data bits	
	1 = 8 data bits (default)	
5,6	Parity Bits	
	0 = Even (default)	
	1 = Odd	
	2 = None	
7	Stop Bits	
	0 = 1 Stop Bit (default)	
	1 = 2 Stop Bits	
8-15	Unassigned	

When the communication configuration register is changed, the Modbus response will be sent to the Master at the current configuration (mode, baud, parity, data bits...etc). After the response has been sent to the Master, the device will switch to the new settings.

The Master software must switch communications to the new settings after receiving a positive Modbus response to the write message. The Master software should confirm the new settings by reading back the device address and communication configuration register.

## 8.31 Baud Rates

The instrument supports 9600 through 57600 baud rates. A device will support all baud rates from 9600 up to and including the maximum baud rate as specified by the Max Baud Rate ID register.

• If the Master attempts to set the baud rate of a device to a non-supported value, the device will respond with a Modbus exception error code 3 (Illegal Data Value).

• Baud rates will be referenced in this document by the ID 0-7.

#### 8.32 RTU Settings

Every device supporting serial communications will implement Modbus RTU. The device will at a minimum support the standard settings defined below.

- 1 Start Bit
- 8 Data Bits
- 1 Parity Bit
- 1 Stop Bit
- Even Parity

Note: If an attempt is made to write RTU mode with 7 data bits, the device will return an exception with error code 0x84 (Write Illegal Value). RTU communication does not support 7-data-bit settings.

#### 8.33 ASCII Settings

When implementing Modbus ASCII, the device will at a minimum support the standard settings defined below.

- 1 Start Bit
- 7 Data Bits
- 1 Parity Bit
- 1 Stop Bit
- Even Parity

#### 8.34 Max Message/Response Size

This register indicates to the Master the largest message or response the device can accept. This may vary based on the hardware configuration of the device.

#### 8.35 Message Counters

The message counter registers are to provide diagnostic information for troubleshooting communication problems. The counters will not roll over and can only be cleared using the configuration software.

There are 3 message counter registers allocated as follows:

• Good Message Counter – count of number of properly formatted messages received that are addressed to this device.

- Bad Message Counter count of number of improperly formatted messages received (i.e. bad CRC). Bad messages might not be associated with this device because it is impossible to determine if a bad message was addressed to the device or not.
- Exception Response Counter count of the number of messages received that were rejected with a Modbus exception response.

## 8.36 Sensor Connection Registers

## 8.36.1 Max Sensor Connections

Each probe or controller can present up to 32 sensor images to the outside world. These sensors may be real sensors plugged into physical ports, sensors on the internal PCB or it may be virtual sensors created from derived information. This register tells how many sensor images are being presented by the probe or controller at the time it is read.

## 8.36.2 Sensor Connection Status

Each bit, when set, indicates that the probe or controller is actively presenting a sensor image on the corresponding port. The bit position 0-31 is used to determine the sensor map register group to use to control the sensor or access its data block.

## 8.37 Sensor Map Registers

## 8.37.1 Sensor ID Registers

These registers duplicate the Sensor ID register provided in each sensor's Sensor Data Header Register block. If a sensor connection is open, the probe returns a zero. If an attempt is made to access a Sensor ID register that is not mapped to a sensor (one that exceeds the maximum number of sensors supported by the probe), the probe will return an exception response with error code 0x02 (illegal data address).

## 8.37.2 Sensor Status Register

These registers duplicate the sensor status register provided in each sensor's Sensor Data Header Block. If a sensor connection is open, the probe returns a zero. If an attempt is made to access a sensor status register that is not mapped to a sensor (one that exceeds the maximum number of sensors supported by the probe), the probe will return an exception response with error code 0x02 (illegal data address).

## 8.37.3 Sensor Command Register

These registers are used to send commands to a sensor. The behavior of the sensor command register and the commands available is different from SIS-1&2 and SIS-3. The sensor command register is primarily used to calibrate the sensor. Failure of the command is returned in the response exception.

If an attempt is made to access a sensor command register that is not mapped to a sensor (one that exceeds the maximum number of sensors supported by the probe), the probe will return an exception response with error code 0x02 (illegal data address).

ID	Name	Description
0xE000	Calibration Mode On	Put sensor in the calibration mode.
0xE001	Calibration Update	Commit new calibration to memory.
0xE002	Calibration Mode Off	Put sensor in the normal operating mode.
0xE003	Restore Cal Defaults	Restore factory default calibration for sensor only.
0xE004	Restore sensor defaults	Restore factory defaults for calibration, parameters and
		units, sentinel values, etc. for sensor only.

## 8.37.4 Sensor Data Register Map Version Registers

These registers specify the version of the sensor data register map pointed to by the Sensor Data Register Offset registers. If a sensor connection is open, the probe shall return a zero. If an attempt is made to access a sensor map version register that is not mapped to a sensor (one that exceeds the maximum number of sensors supported by the probe), the probe will return an exception response with error code 0x02 (illegal data address).

## 8.37.5 Sensor Data Register Map Offsets

These registers specify the register number of the first register in each sensor's Sensor Data Header Block. These registers assume the 4x (holding register) reference ID and therefore will not contain the reference ID as part of the value (i.e. 40001 will be stored as 1).

If an attempt is made to access a sensor status register that is not mapped to a sensor (one that exceeds the maximum number of sensors supported by the probe), the probe returns an exception response with error code 0x02 (illegal data address).

If a sensor connection is open (the sensor is not plugged in or is not part of the current configuration) the probe returns 0. This permits a valid block read of the mapped sensor status registers regardless of the current configuration of the probe and sensors.

If an attempt is made to access a sensor connection register that is not mapped to a sensor (one that exceeds the maximum number of sensors supported by the probe), the probe will return an exception response with error code 0x02 (illegal data address).

## 8.37.6 Sensor Data Cache Timeout

Sensors shall measure all of their parameters whenever a parameter value register is read. The parameters are recorded in a data cache and a cache timeout is started. If any subsequent parameter value from the sensor is read within the specified cache timeout, the device shall return the value recorded in the cache instead of making a new measurement. The default value of the cache timeout is device specific. If the cache timeout value is set to 0 milliseconds, each Modbus message to read one or more parameters will cause a new sensor reading to be taken. Logs running on a probe will also populate the data cache when a measurement is taken.

The end-of-session timeout supersedes the cache timeout. If an end of session timeout occurs, the cache for all sensors shall be cleared.

## 8.38 Current Loop Configuration

Attempting to access current loop configuration registers 9501 through 9507 will result in an exception response with exception code 0x02 (illegal data address).

## 8.39 Last Logged Record Registers

These registers are not supported by the device since data logging is not supported. Attempting to access these registers will result in an exception response with exception code 0x02 (illegal data address).